



USER MANUAL

OQ40 – OQ120

OilQuick Safety System

OQSS Factory Control - OEM Switch Control



Esteemed OilQuick user

We congratulate you on the purchase of your new OilQuick quick coupler and OilQuick Safety System!

OilQuick is a quick coupler system for excavators between 1 and 120 metric tons.

OilQuick Americas products fulfill the applicable ISO safety regulation for quick coupler safety. It is important that all safety requirements are observed during installation, use and repair of OilQuick products. This applies to the safety regulations in this manual, the safety regulations in the base machine manual, and any local safety regulations that apply for the area in which the machine is used.

The OilQuick Safety System is an electronic control system specially developed for use with excavators equipped with the OilQuick quick coupler system. This manual provides information about the basic functionality and use of the OilQuick quick coupler and OQSS. Read this manual carefully before the OQSS system is installed and used.

The job of a machine operator comes with great responsibility. The operator is responsible for the operations of the machine itself, and more importantly, for their own personal safety and that of any other people near the machine. Therefore, the machine operator must take personal responsibility to familiarize themselves with and understand the machines they operate and their functions.

We have developed OQSS to increase machine and jobsite safety when changing attachments. While OQSS is a monitoring and control system that gives information and guidance, it can never relieve you of your responsibilities to be aware and operate responsibly.

The OilQuick coupler with OQSS has been designed and proven to make your work simpler and more productive as a machine operator. Changes may only be made to OilQuick products with the permission of OilQuick Americas. Any non-factory approved modifications to the OilQuick quick coupler, components, or the OQSS control system will void the manufacturer's warranty and may invalidate adherence to ISO specifications for quick coupler safety.

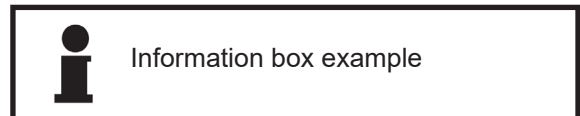
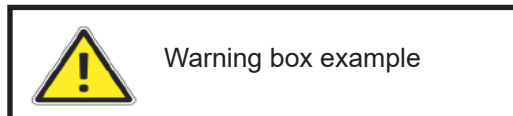
Please complete and send your warranty card to us as soon as possible.

We hope that you enjoy and benefit from using OilQuick equipment.

1. Important information

Text in boxes as below must be read with extra care because it is important information about certain procedures. If the information is not followed, accidents or injury/damage to persons or property may occur.

Text in boxes as below must be read with extra care because it is important information about important matters.



We retain the right to make technical changes and revisions for any errors.

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2. Preface

This manual applies to models: OQ40 - OQ120 with approved locking hydraulics.

Certain parts of the manual can refer to equipment and details that are options and not installed in your system. We request that you ignore these sections if that is the case. A safety conscious user that follows all safety instructions and care for the equipment, minimizes the risk of any injuries and accidents.



Read this manual carefully and check that the installation details with applicable options for installation of the quick coupler system are correctly filled in and signed by the installer before the quick coupler system is taken into operation.



The quick coupler and OQSS may only be used by people who have read this manual and follow the instructions given in the manual.



Transport and lifting of persons using the quick coupler or connected attachments is strictly prohibited!



When shunting, loading and moving attachments, they must be connected and disconnected according to the applicable instructions in this manual. Attachments may not under any circumstances be moved when hanging from the front pin only, regardless of whether the quick coupler is open or closed.



WARNING! Installation: The main task of the OQSS is to control and monitor the open and close functions of the quick coupler. It is of the greatest importance that it is installed by trained personnel. Installation and service may only be carried out by authorized service personnel. Failure to follow this principle can lead to failures in function, damage to property and personal injury.



WARNING! Components: Bear in mind that OQSS is an electronic application. The electronics in the OQSS are very robust and can tolerate large stresses during operation in the most demanding situations such as chiseling and demolition. Damage occurs almost exclusively due to mechanical or external forces and care must therefore be taken when changing attachments and in other situations where electronic components are exposed.

3. Intended Use

OilQuick quick couplers have been developed for excavators, to quickly and safely connect/disconnect mechanical and hydraulic attachments/tools.

The quick coupler must be adapted to the appropriate machine size, attachment dimensions on the excavator, intended use, and the local conditions for use.

Any attachment connected to the quick coupler must be approved for use with the excavator and fitted with the appropriate attachment frame/adaptor from OilQuick.

Short term use of the quick coupler under water is permitted provided the coupler is not equipped with a thru electrical coupling to the attachment connection (ex V90). The coupler is rated to IP67, meaning it can be submerged at a depth of 1 meter for a period of thirty (30) minutes.

An excavator with connected quick coupler must only be used at a workplace that is protected or restricted. For more information about requirements for the excavator, see "Technical data".

The attachment coupler must not be used for work (aside from lifting per section 4) without a connected attachment.

The user bears all responsibility for damage that occurs through inappropriate use and the manufacturer accepts no liability.



Unauthorized modifications or additions to the quick coupler entail a risk of accidents resulting in severe personal injury or fatality.

- Only use the quick coupler on an excavator approved for the coupler (see type plate and the "Technical data" section) and in a workplace that is protected or cordoned off.
- Do not use the quick coupler to hammer, tear, smash or stamp using the attachment or for other purposes it is not intended for.
- Do not use the quick coupler to lift people.
- Only use the quick coupler if it is in fault-free condition.

4. Hoisting Hook and Ring

The quick coupler can be equipped with a hoisting hook/ring as an option. This hoisting hook/ring may only be used to lift weights using appropriate and approved lifting items (chains or lifting straps). The lifting aid is hooked onto the hoisting hook or ring.

Information about the maximum lifting capacity is shown on the hoisting hook/ring.



Use the hoisting hook/ring on the quick coupler for purposes that it was not intended, entails a risk of accidents resulting in severe personal injury or fatality.

- Use the hoisting hook/ring together with a suitable and approved lifting aid.
- Do not exceed the maximum load of the hoisting hook/ring.
- Only use the hoisting hook/ring if it is in fault-free condition.

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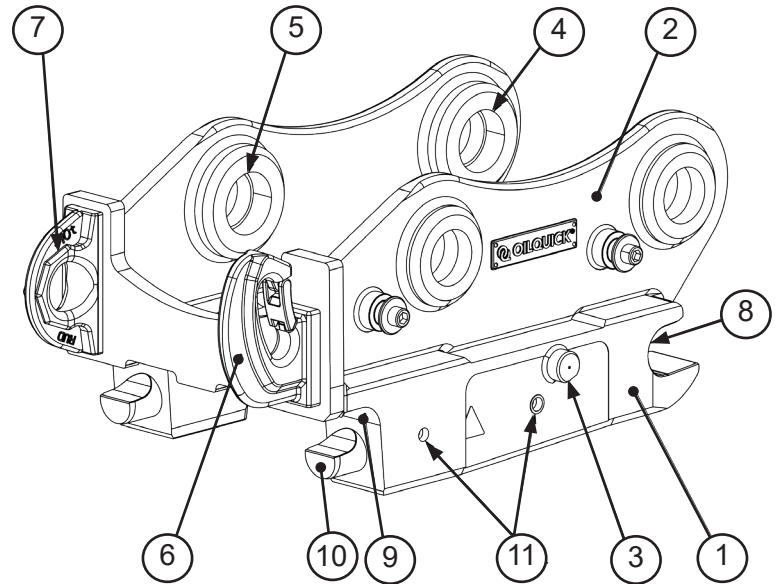
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6. Description of components in OilQuick quick coupler system

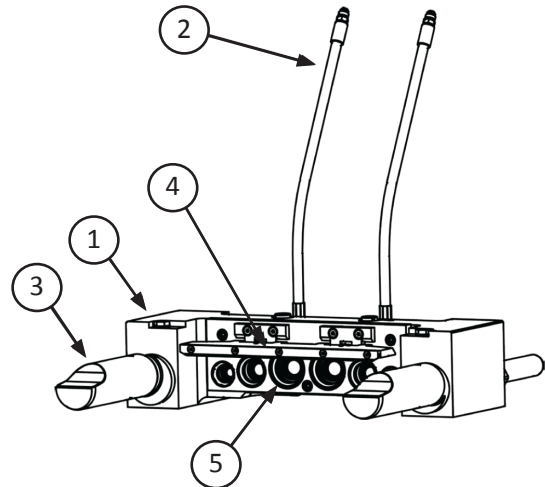
6.1 - Quick coupler

1. Coupler body
2. Side plate
3. Guide pin
4. Stick pin bore
5. Link pin bore
6. Hoisting hook (optional)
7. Hoisting ring (optional)
8. Front pin holder
9. Support surface for rear pin of attachment frame/ adapter
10. Locking plunger
11. Lubrication nipple



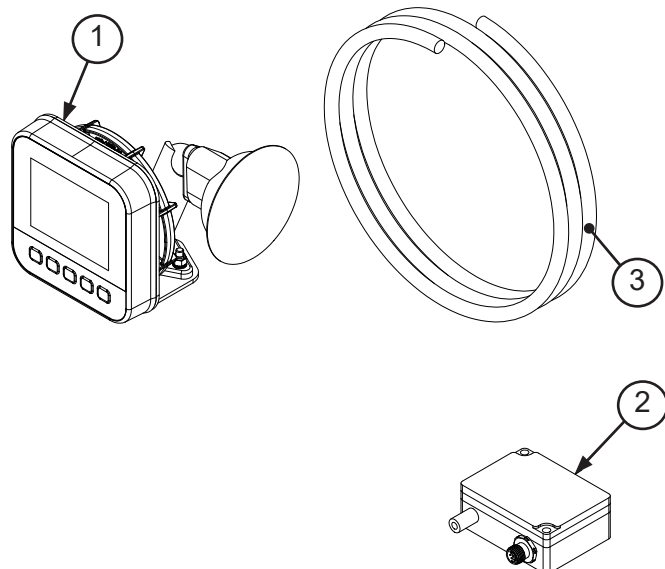
6.2 - H-cylinder for locking and opening

1. H-cylinder
2. Hydraulic hoses for locking and opening
3. Locking plungers
4. Dirt guard
5. Quick coupling (female)



6.3 - OQSS

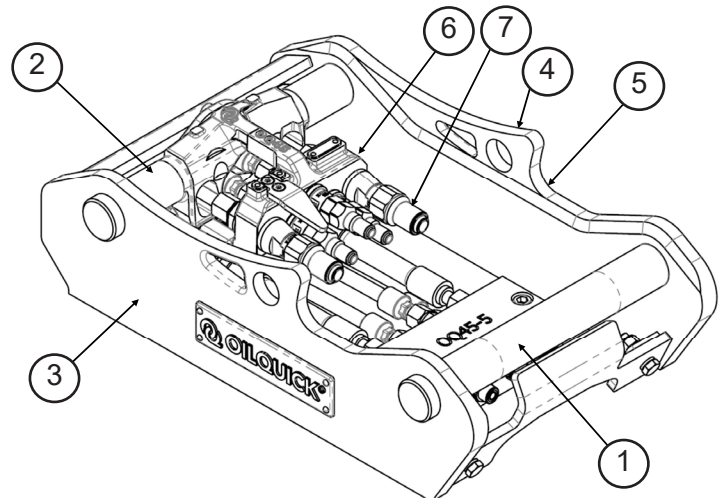
1. Display module
2. Lock sensor
3. Wire harness kit



6. Description of components in OilQuick quick coupler system - continued

6.4 - Attachment frames/adapters

1. Front pin
2. Rear pin
3. Side plate
4. Collision protection
5. Cut-outs for guide pins
6. Coupling ramp
7. Quick couplings (male)



Several different versions of attachment frame/adaptor are for special purposes and applications.

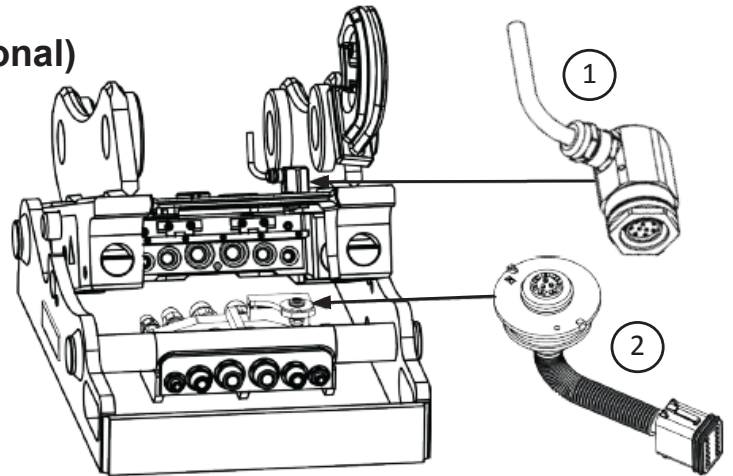
6.5 - Electrical connection, V-90 (optional)

NOTE! Not available on OQ 40/24 and OQ 40-5.

1. Female connection (quick coupler)
2. Male connection (attachment)

Electrical connector is 10 pin.

Connection device version and its contact can vary.



Installation of V-90, vertical electric connection does not affect the possible number of hydraulic quick couplings in the quick coupler and hydraulic attachment frame/adaptor.

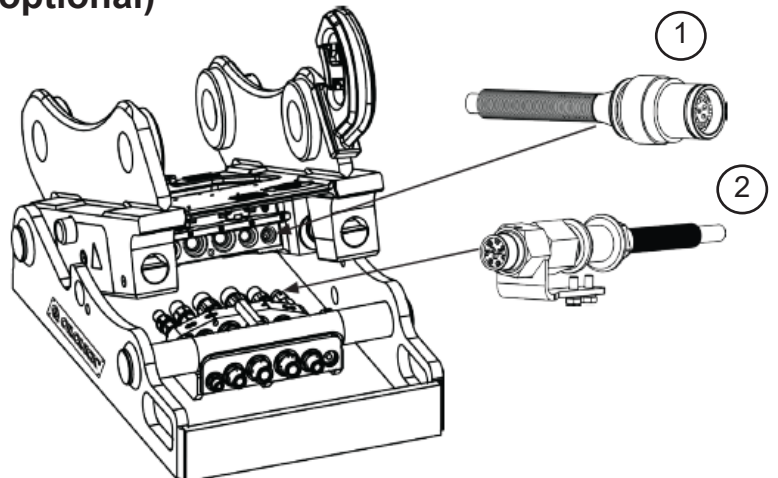
6.6 - Electrical connection, straight (optional)

1. Female connection (quick coupler)
2. Male connection (attachment)

1/4" electrical connector is 6 pin. 1/2" & 3/4" electrical connector is 10 pin.

1/2" & 3/4" Single conductor - High AMP

Connection device version and its capacity can vary.

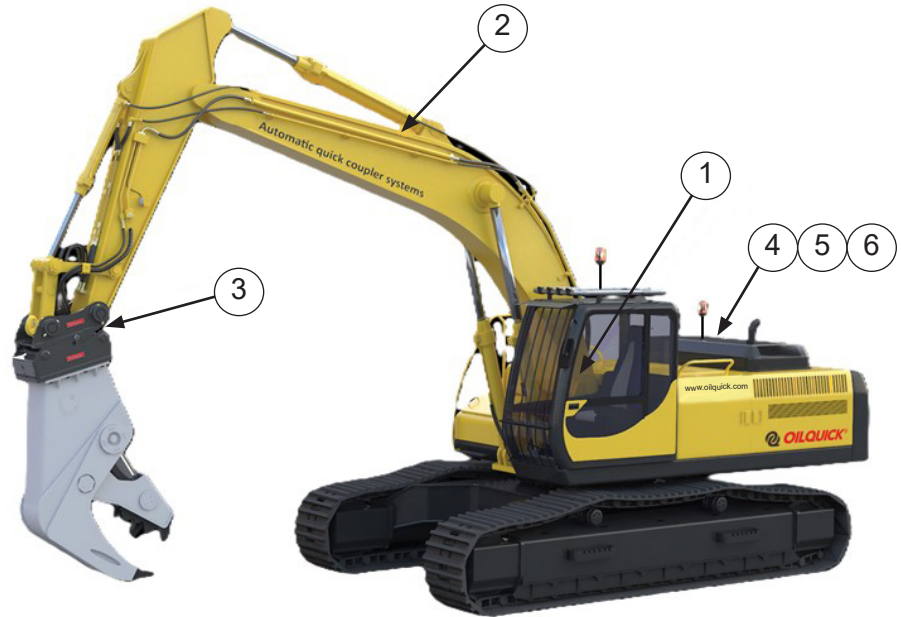


7. Description of OilQuick Safety system (OQSS)

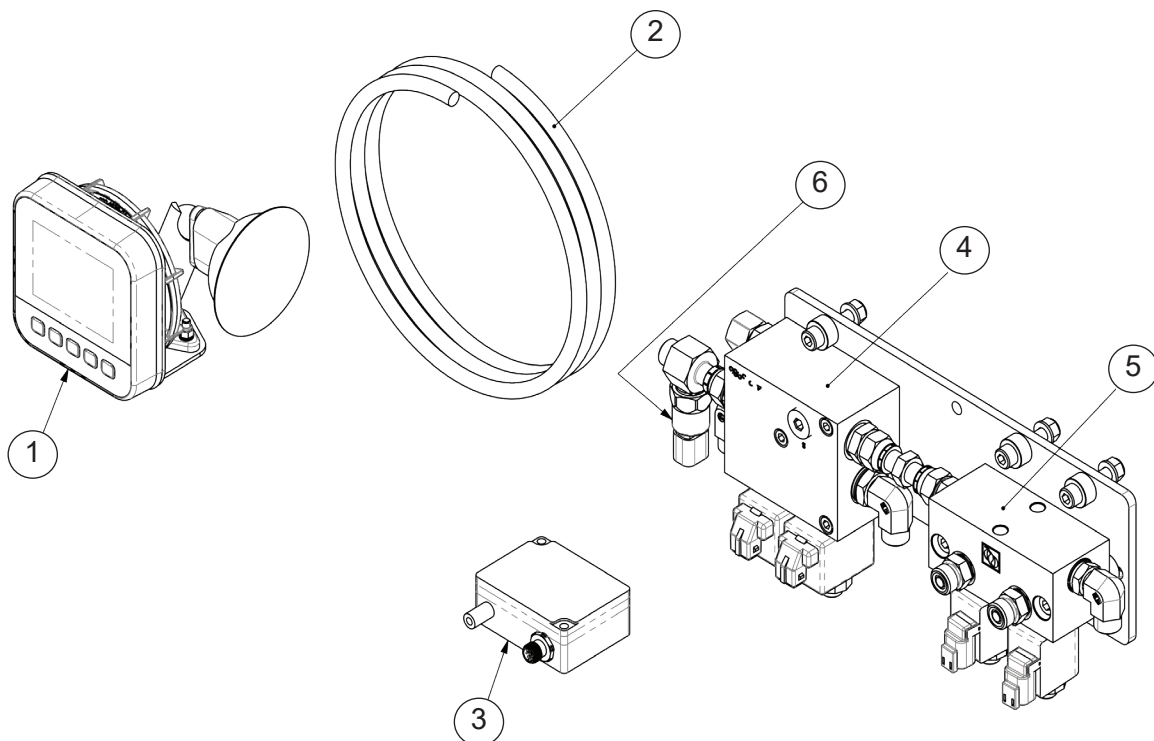
OQSS contains

1. Display module installed in the cab.
2. Wire harness kit
3. Lock sensor
4. Approved factory quick coupler locking valve (Reference section: Factory Locking Hydraulics Requirements)
5. Pressure relief valves (option)
6. Pressure sensor (option)

On installation this must be supplemented with hoses and nipples for connection to pump and tank and hoses for connection to the quick coupler.



Approximate component mounting locations.

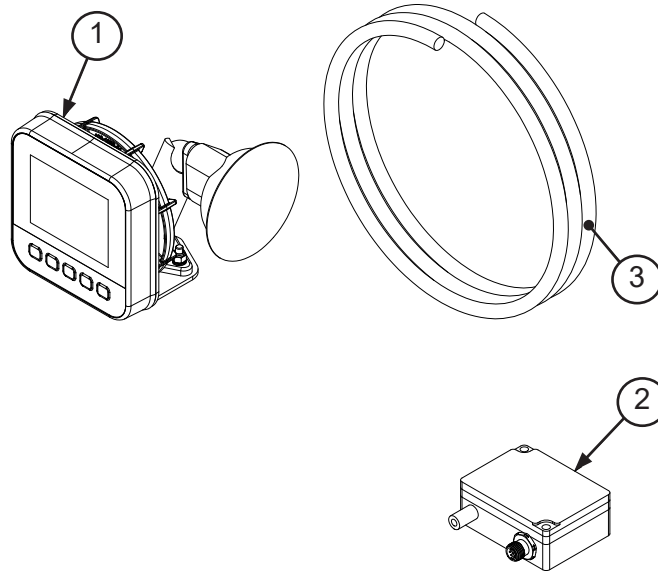


8. OQ Basic system and options

OQSS is a control and monitoring system for quick couplers on an excavator. The system consists of a basic system and a number of options depending how the base machine is equipped.

8.1 - Basic system

1. Display module installed in the cab.
2. Lock sensor
3. Cable kit for connections between the relevant system components.



8.2 - Options that are not machine dependent

- Connection to the machine quick coupler lock switch.

8.3 - Options that are machine dependent (Reference section: Factory Locking Hydraulics Requirements)

- Cable kit for connection to the electrical system of machines that have approved locking hydraulics and that incorporate automatic pressure boost and pressure relief of high flow auxiliary circuit during coupler actuation.
- Cable kit for connection to the electrical system of machines that have approved locking hydraulics but do not incorporate automatic pressure boost or pressure relief of high flow auxiliary circuit during coupler actuation.
- Pressure relief valve to relieve high flow auxiliary circuit during coupler actuation.
- Pressure sensor to monitor hydraulic pressure during locking of coupler.

9. Operating principle OQ Safety System - Factory Control

The OQSS display module in the cab is the operator's interface with the quick coupler system. The display screen indicates the quick coupler system operating status and gives visual and audible alarms when dangerous situations occur. Combined with the machine's factory quick coupler switch, the operator is able to open and close the quick coupler in a controlled and monitored way.

The OQSS factory control system monitors the status of the quick coupler and safety sensors and displays the status on the display module. The display module also controls the OQ aux relief valves (if equipped), reads the safety sensors, and indicates alarms both visually and audibly. Any abnormal operating conditions will be indicated by a fault warning on the display screen, along with an audible beep from the alarm. The alarm also provides audible feedback in normal conditions. When the coupler is open or opening, there is a constant slow pulsed tone. When a lock cycle is initiated, this changes to a fast pulsed tone. When the coupler is locked or closed without an attachment connected, the audible alarm stops.

To open the quick coupler, operate the factory quick coupler lock switch as instructed by the machine operators manual. The factory lock valve and OQ pressure relief valves (if equipped) are energized, and the coupler begins to open. When the open cycle is initiated, the alarm sounds a slow pulsed tone. When the locking bolts leave their lock position the coupler icon on the display screen turns red, the locking bolts are no longer visible, and "OPEN" text is displayed above the coupler icon. The coupler is now open, and the alarm will continue to sound a slow pulsed tone. When the quick coupler is moved to a position out of the attachment bracket, without any attachment pins in position the operator can close the coupler for hook hoisting, transport or service. The operator actuates the machine quick coupler switch to the locking position. The lock valve is de-energized, and the pressure boost (option) and relief valves (if equipped) are energized. The audible indication from the buzzer turns to a fast pulsed tone. The quick coupler is closed when the coupler icon on the screen turns gray and "CLOSED NO TOOL" is indicated above the coupler icon. The audible alarm turns off, and the coupler is now able to be used for lifting operations or machine transport.

To connect an attachment the operator must first open the coupler, then properly position the quick coupler into the attachment bracket. When the quick coupler is correctly positioned in the attachment bracket the operator may actuate the machine lock switch to the locking position to initiate a lock cycle. The lock valve is de-energized, and the pressure relief valves (if equipped) are energized. The audible indication from the buzzer turns to a fast pulsed tone. The coupler icon on the screen will turn gray with locking bolts shown until sufficient lock pressure has been achieved. The indicator light on the coupler itself lights green in this condition. The quick coupler is properly locked into the attachment bracket when the coupler icon on the screen turns green with locking bolt and pins showing, "LOCKED" text is indicated above the coupler icon, and the indicator light on the coupler lights green. The audible alarm turns off when the coupler is determined to be in the properly locked position.



Lock test must always be performed after connecting an attachment!
Reference chapter "Lock test of attachments".

9. Operating principle OQ Safety System - continued

A self-test of all components and the system status is performed on each startup. If an error is found during this diagnosis an alarm is triggered and displayed on the screen to inform the operator that a dangerous situation has occurred. Further, the system is continuously monitoring for faults and will visually and audibly indicate if a fault becomes present. Certain dangerous faults result in continuous sounding of the alarm buzzer. In this case, Emergency Operation mode can be used to operate the coupler until the fault can be corrected. Measures to be taken during an error, and emergency coupler operation are described in a separate section of this manual.

All system faults are logged by the OQSS system. The 70 most recent faults are arranged in chronological order and are identified based on system startup count. Fault logs can easily be viewed on the display module. System startups and coupler cycles are also recorded and viewable within the system status pages of the display module.

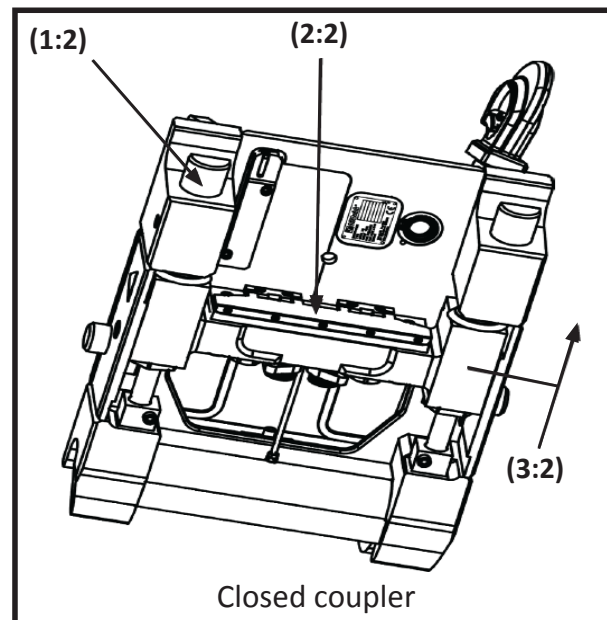
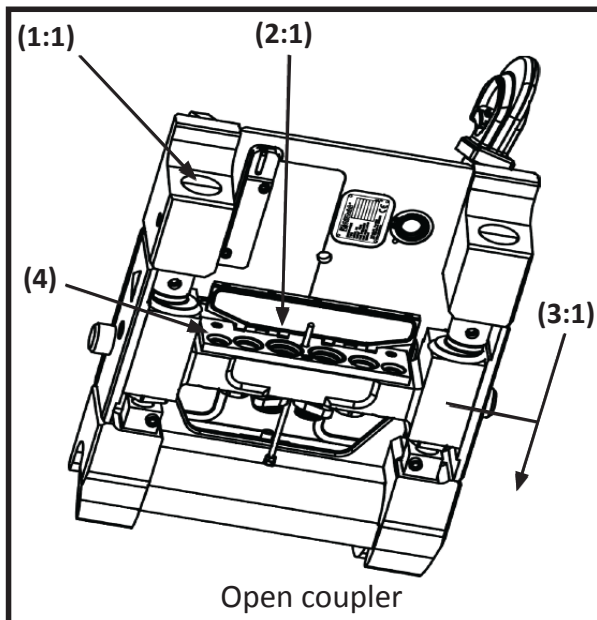
OilQuick systems installed on machines that do not have the ability to integrate a pressure boost function require a machine function to be safely operated to build pressure, such as running the bucket cylinder to the limit position, raising the dozer blade or similar.

10. Mechanical and hydraulic operating principle

The quick coupler consists of a coupler body in which the H-cylinder with accessories is mounted. The quick coupler is mounted on the excavator stick and link. The H-cylinder (3) and locking bolts move forwards and backwards when oil is supplied to the H-cylinder. When the H-cylinder is in the front position (3:1) the locking bolts are retracted (1:1) in the coupler body and an attachment can be connected/disconnected. When the H-cylinder is in the rear position (3:2) the locking bolts are extended (1:2) and, if in place, an attachment frame/adapter is connected to the quick coupler.

The quick couplings (4) are located in the H-cylinder's intermediate section between the locking bolts. The quick couplings are protected by a dirt guard (2) when they are not in use. This dirt guard is opened automatically when the H-cylinder is in the front position (2:1) and closes automatically in the rear position (does not apply if a hydraulic attachment is connected (2:2)).

Oil is supplied to the H-cylinder via the excavator's hydraulic system and locking valve for the hydraulic quick coupler. When connecting hydraulic attachments, the hydraulic quick couplings and any electrical couplings are connected at the same time the tool is locked mechanically.



11. Functional diagram and installation requirements



Lock test must always be performed after connecting an attachment!
Reference chapter "Lock test of attachments".



OilQuick quick coupler system H-cylinder must:

- Have direct connection to pump.
- Have direct tank return.
- Lock with the machine's maximum pressure in the operating hydraulics.



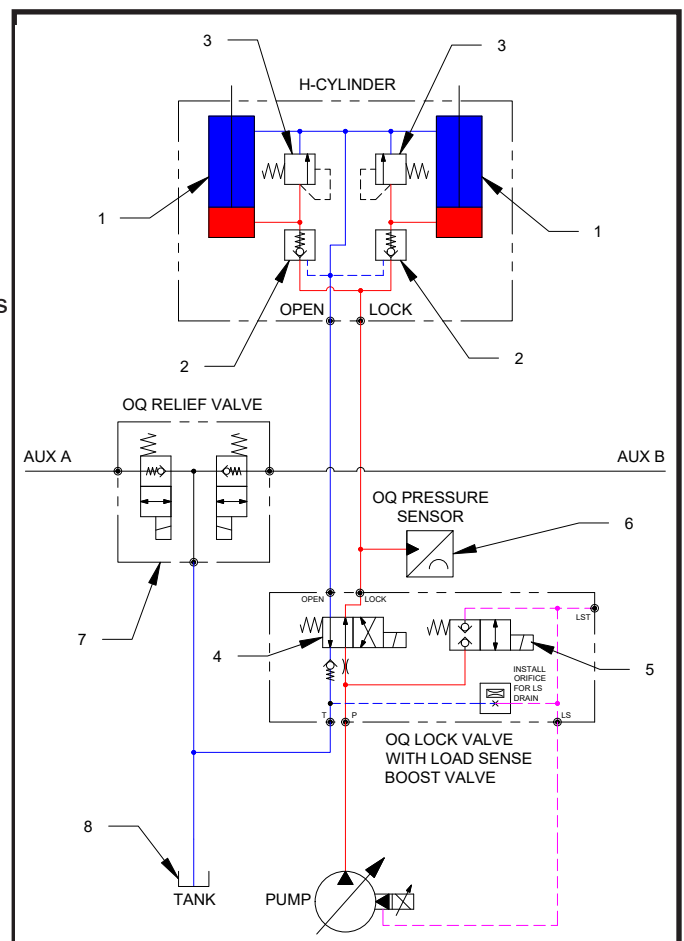
NOTE! Before OilQuick quick coupler is installed on the excavator the machine supplier must be contacted for instructions regarding suitable connection points for hydraulics and electronics.

The main component of the quick coupler is the H-cylinder. Together with the locking bolts, the H-cylinder holds the connected attachment and the hydraulic quick couplings in the correct position. The H-cylinder hydraulic diagram is shown below.

1. H-cylinder integrated lock cylinders
2. Pilot operated check valves
3. Pressure limiter
4. Lock valve for the machine's quick coupler system
5. Pressure boost valve
6. Pressure sensor
7. Auxiliary relief valve

In modern machines, both pressure and flow from the machine's pressure booster (5) vary depending on the machine load. Unlike many others, OilQuick quick coupler systems work with the machine's maximum operating pressure. It is necessary to have a play-free and precise lock between the quick coupler and the attachment frame/adapter. The H-cylinder must also hold the quick couplings together in the correct way. When the attachment is connected pressure in the extend side of the cylinders (1) builds up to the machine's max pressure.

The two pilot operated check valves (2) maintain pressure in the cylinders (1) when machine pressure varies. Each time the pump pressure increases the cylinders are refilled (1). If the pressure in the cylinder (1) exceeds 45 MPa the pressure relief valves (3) start to open to tank (8) and reduce pressure. To open the quick coupler and disconnect the attachment, the lock valve (4) is activated. The rod side of the H-cylinder is then pressurized, the pilot operated check valves (2) open, and the H-cylinder opens. If the oil supply to the H-cylinder ceases (for example a hose ruptures) it is prevented from opening, because the pilot operated check valves (2) ensure that the oil cannot leave the H-cylinder unless the rod side is pressurized.



The lock valve (4) pressure line P must be directly connected to the machine pump for operating hydraulics. This is to ensure that the H-cylinder is always pressurized.

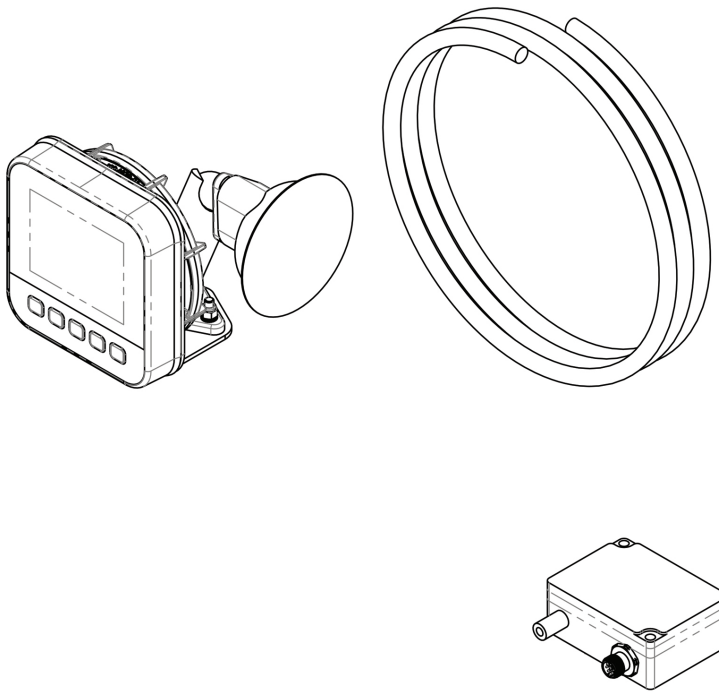
The lock valve (4) return line T must be directly connected to the machine's hydraulic tank without restriction (8) to ensure a pressure free return line.

12. Locking hydraulics on excavators

The OilQuick quick coupler system requires that the locking hydraulics are controlled with the same pressure as the machine's main operating hydraulics. The OilQuick Safety System, which monitors the attachment status requires an approved locking valve for opening and closing the coupler and a function for boosting the machine pressure to relief when the attachment lock is operated. The conditions to obtain these functions are different from machine to machine and therefore require different solutions at installation. The following gives three typical installation methods depending on the machine's equipment level and technology. Reference section: Factory Locking Hydraulics Requirements

1. Caterpillar next generation excavator system. OQSS display is connected to the output of the factory quick coupler lock switch. When the lock switch is actuated, the Caterpillar locking / opening sequence actuates the coupler, boost hydraulic pressure to relief, and relieves high flow auxiliary pressure during open and closing sequences.

2. Other approved factory locking hydraulics. OQSS display is connected to the output of the factory quick coupler lock switch. OQ pressure sensor is installed in the lock line between factory locking valve and coupler. OQ aux relief valves are installed in the high flow auxiliary circuit lines to relieve pressure during coupler actuation. When the factory lock switch is actuated to the lock or open position, the machine control sequence actuates the quick coupler. The OQSS system controls the aux relief valves, and monitors the lock pressure sensor to confirm sufficient locking pressure. Locking pressure is achieved by actuating a machine function to bring the pumps on stroke at maximum operating pressure.



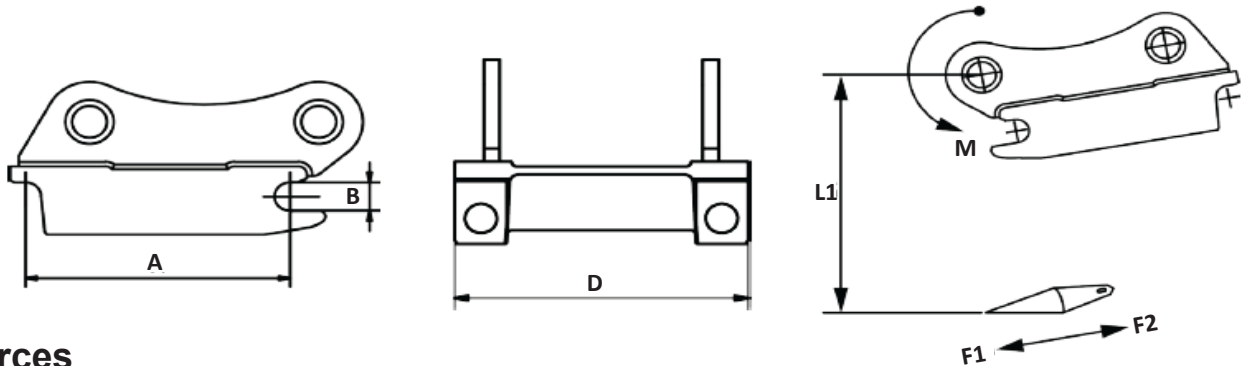
For basic hydraulic installation requirements for OilQuick quick coupler system, see Section: Functional diagram and installation requirements

13. Technical data

13.1 - Dimensions and forces

Dimensions

Model	Machine Weight Class (TONS)	C-C Measurement pin Holders (mm) (A)	Measurement Pin Diameter (mm) (B)	Width (mm) (D)	Weight (kg)
OQ 40/24	1-5	300	40	240	See ID plate
OQ 40-5	1-5	300	40	270	See ID plate
OQ 45-4/OQ 45-5	5-12	430	45	290	See ID plate
OQ 60-4/OQ 60-5	12-18	480	60	340	See ID plate
OQ 65	14-22	530	65	440	See ID plate
OQ Rail	14-22	530	65	440	See ID plate
OQ 70	15-28	600	70	450	See ID plate
OQ 70/55	18-30	600	70	550	See ID plate
OQ 80	25-40	670	80	590	See ID plate
OQ 90	40-70	750	90	750	See ID plate
OQ 120	70-120	925	120	870	See ID plate



Forces

Model	Max Breaking Torque (kNm) (M)	Bucket Radius (mm) (L1)	Force in Bucket Cut (kN) (F)
OQ 40/24	40	550	72
OQ 40-5	40	550	72
OQ 45-4/OQ 45-5	70	800	87
OQ 60-4/OQ 60-5	150	1050	145
OQ 65	240	1050	230
OQ Rail	240	1050	230
OQ 70	320	1250	255
OQ 70/55	450	1500	300
OQ 80	700	1700	410
OQ 90	900	1850	485
OQ 120	1250	2600	480

13. Technical data - *continued*

13.2 - Electrical components

Electrical couplings

Electrical Coupling Model	1/4"	1/2"	3/4"	V90
Number of contact pins in electrical connector	6	10	10	10
Max current per contact pin in electrical coupling (continuous)	3A	5A	5A	5A
Max current per contact pin in electrical coupling (intermittent, 5 seconds)	5A	8A	8A	8A
Max current total across all contact pins (continuous)	10A	15A	15A	15A
Max current total across all contact pins (intermittent, 5 seconds)	12A	20A	20A	20A
Max current per contact pin in electric connection when attachment is disconnected	300mA	500mA	500mA	500mA

OQSS

Inputs	
Supply voltage, V_{in}	9 – 30V
Fuse	10A
Outputs	
Lock activate	V_{in} - Max 2,8A
Pressure boost	V_{in} - Max 2,8A
Pressure relief	V_{in} - Max 2,8A (2x)

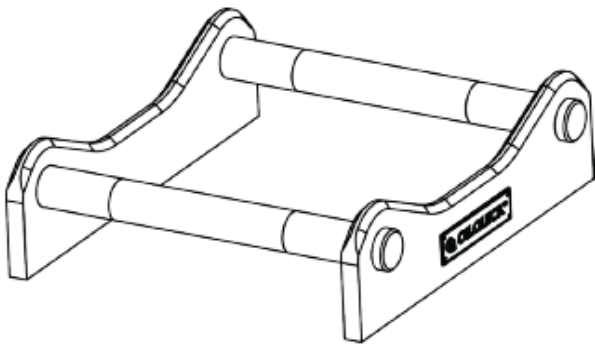
13. Technical data - *continued*

13.3 - Attachment frames/brackets

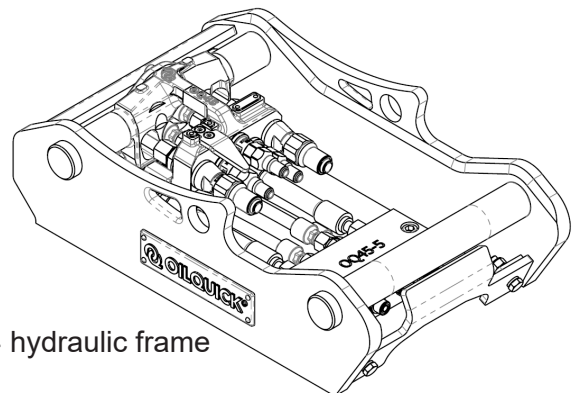
The table below shows technical data for the most common types of attachment frames and brackets. For more information, contact nearest OilQuick representative.

Attachment frame for mechanical attachments (rotatable)

Model	Internal width (mm)	Pin distance (mm)	Pin diameter (mm)	Approx. weight (kg)
OQ 40/24	240	300	40	14
OQ 40-5	270	300	40	15
OQ 45-4/OQ 45-5	290	430	45	25
OQ 60-4/OQ 60-5	340	480	60	50
OQ 65	440	530	65	65
OQ Rail	440	530	65	65
OQ 70	450	600	70	85
OQ 70/55	550	600	70	90
OQ 80	590	670	80	150
OQ 90	750	749	90	250
OQ 120	870	925	120	600



OQ 90 mechanical frame



OQ 45-4 hydraulic frame

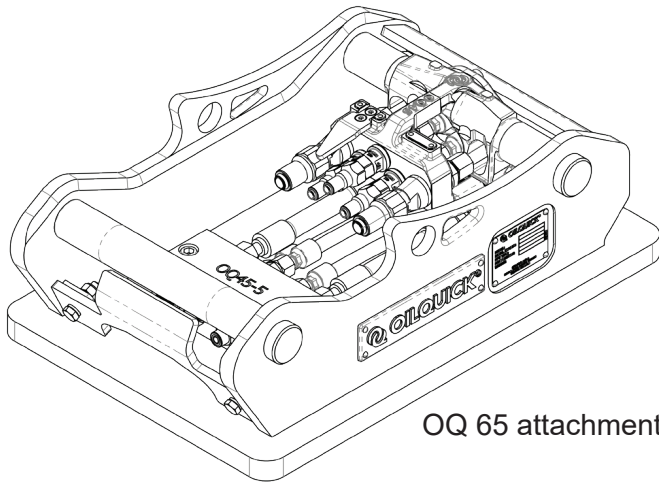
Attachment frame for hydraulic attachments

Model	Internal width (mm)	Pin distance (mm)	Pin diameter (mm)	Approx. weight (kg)
OQ 40/24	240	300	40	17
OQ 40-5	270	300	40	19
OQ 45-4/OQ 45-5	290	430	45	35
OQ 60-4/OQ 60-5	340	480	60	55
OQ 65	440	530	65	75
OQ Rail	440	530	65	75
OQ 70	450	600	70	95
OQ 70/55	550	600	70	120
OQ 80	590	670	80	170
OQ 90	750	749	90	270
OQ 120	870	925	120	620

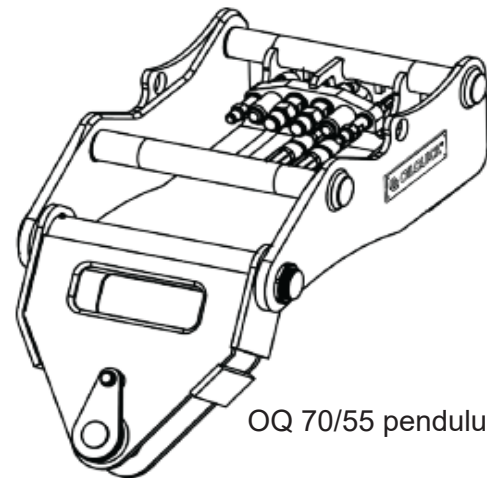
13. Technical data - continued

13.4 - Attachment specific brackets

Model	Internal width (mm)	Pin distance (mm)	Pin diameter (mm)	Approx. weight (kg)
OQ 40/24	240	300	40	68
OQ 40-5	270	300	40	90
OQ 45-4/OQ 45-5	290	430	45	100
OQ 60-4/OQ 60-5	340	430	60	200
OQ 65	440	530	65	240
OQ Rail	440	530	65	240
OQ 70	450	600	70	315
OQ 70/55	550	600	70	340
OQ 80	590	670	80	420
OQ 90	750	749	90	670
OQ 120	870	925	120	1350



OQ 65 attachment bracket



OQ 70/55 pendulum adapter

Pendulum adapter

Model	Internal width (mm)	Pin distance (mm)	Pin diameter (mm)	Approx. weight (kg)
OQ 40/24	–	–	–	–
OQ 40-5	–	–	–	–
OQ 45-4/OQ 45-5	290	430	45	See ID plate
OQ 60-4/OQ 60-5	340	480	60	See ID plate
OQ 65	440	530	65	See ID plate
OQ Rail	440	530	65	See ID plate
OQ 70	450	600	70	See ID plate
OQ 70/55	550	600	70	See ID plate
OQ 80	590	670	80	See ID plate
OQ 90	750	749	90	See ID plate
OQ 120	–	–	–	–

13. Technical data - *continued*

13.5 - Hydraulic components in the quick coupler

Hydraulic oil	
Viscosity classes	ISO VG 32, 46 & 68
Mineral oil	ISO 6743-4, HM and HV: SS155434, AV and BV: DIN 51524 HVLP
Environmentally friendly oil	DIN 51524 part 3: SS 155434, AV och BV
Oil temperature	-25°C to 80°C
Ambient temperature	-25°C to 55°C

The quick coupler has two parallel hydraulic cylinders, the following technical data applies:

Model	Max operating pressure (Mpa)	Load holding/hose rupture valves	Pressure relief valves	Piston/piston rod, diameter (mm)	Stroke length (mm)	Combined lock force at 10 Mpa (kN)
OQ 40/24	35	Yes	Yes	24/14	60	6,3
OQ 40-5	35/42*	Yes	Yes	32/16	60	16,1
OQ 45-4/OQ 45-5	35/42*	Yes	Yes	32/16	59	16,1
OQ 60-4/OQ 60-5	35/42*	Yes	Yes	35/16	60	19,2
OQ 65	35/42*	Yes	Yes	40/20	65	25,1
OQ Rail	35/42*	Yes	Yes	40/20	65	25,1
OQ 70	35/42*	Yes	Yes	50/30	70	39,3
OQ 70/55	35/42*	Yes	Yes	55/30	75	47,5
OQ 80	35/42*	Yes	Yes	55/30	75	47,5
OQ 90	35/42*	Yes	Yes	60/35	100	56
OQ 120	35/42*	Yes	Yes	80/45	129	100

* Generation 2.0 H-cylinders are rated for a max operating pressure of 42 MPa.

Following technical data applies to quick couplings:					
Coupling dimensions	3/8"	1/2"	3/4"	1"	1 1/2"
Oil flow at 0.3 Mpa pressure drop (l/min). Stated valve only applies to quick couplings.	35	70	140	250	800 *
Max continuous operating pressure (Mpa)	35	35	35	35	35

Higher flow rates are possible with increased pressure drop.

* Theoretical value

13. Technical data - continued

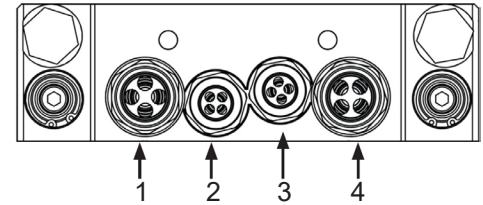
13.6 - Dimensions and positioning of quick couplings



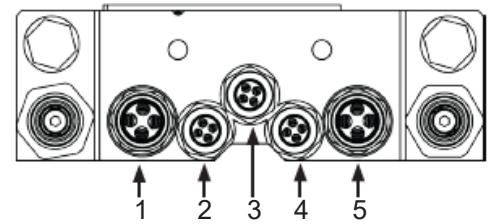
The actual appearance of the couplings varies. This is determined by the machine's attachment hydraulics and which attachments are to be used in the system solution. Questions regarding this should be directed to your nearest OilQuick dealer.

The location of the couplings is viewed from the cab.

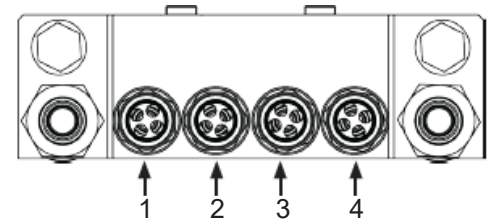
OQ 40/24	
Coupling 1 and 4	1/2"
Coupling 2 and 3	3/8"
Coupling 1 and 2	Replace with electric coupling



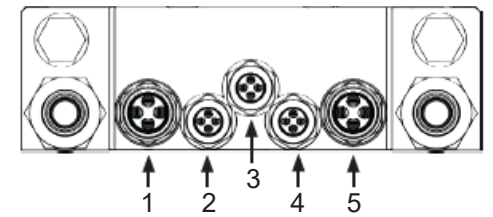
OQ 40-5	
Coupling 1 and 5	1/2"
Coupling 2 - 4	3/8"
Coupling 1 and 3	Replace with electric coupling



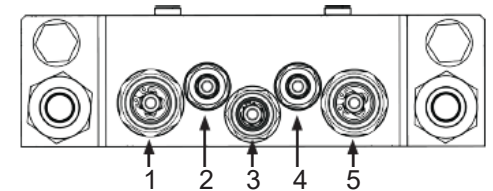
OQ 45-4	
Coupling 1 - 4	1/2"
Coupling 1	Replace with electric coupling



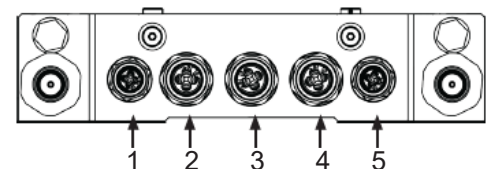
OQ 45-5	
Coupling 1 and 5	1/2"
Coupling 2 - 4	3/8"
Coupling 1	Replace with electric coupling



OQ 60-5	
Coupling 1 and 5	3/4"
Coupling 3	1/2"
Coupling 2 and 4	3/8"
Coupling 3	Replace with electric coupling



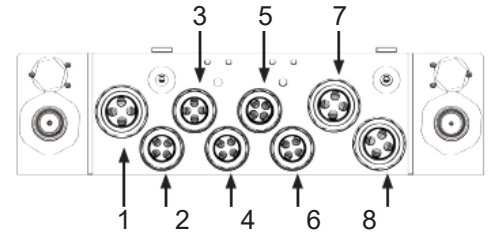
OQ 65	
Coupling 1 and 5	1/2"
Coupling 2-4	3/4"
Coupling 1 and 3	Replace with electric coupling



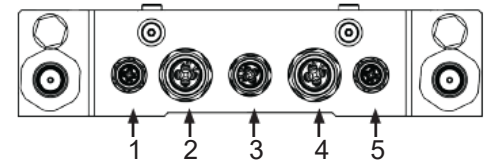
13. Technical data - continued

13.6 - Dimensions and positioning of quick couplings - continued

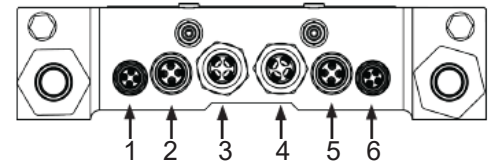
OQ Rail	
Coupling 1, 7 and 8	3/4"
Coupling 2-6	1/2"



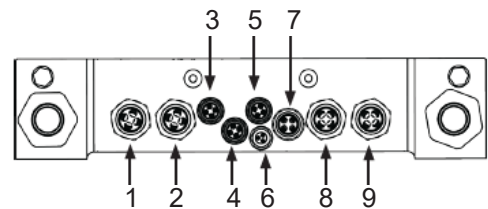
OQ 70	
Coupling 1 and 5	1/2"
Coupling 3	3/4"
Coupling 2 and 4	1"
Coupling 1 and 3	Replace with electric coupling



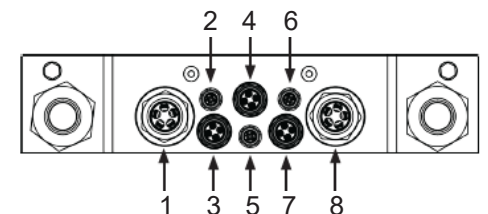
OQ 70/55 and OQ 80	
Coupling 1 and 6	1/2"
Coupling 2 and 5	3/4"
Coupling 3 and 4	3/8"
Coupling 1 and 2	Replace with electric coupling



OQ 90	
Coupling 1, 2, 8 and 9	1"
Coupling 7	3/4"
Coupling 3 - 5	1/2"
Coupling 6	3/8"
Coupling 4, 6 and 7	Replace with electric coupling



OQ 120	
Coupling 1 and 8	1-1/2"
Coupling 3, 4 and 7	1"
Coupling 2, 5 and 6	1/2"



14. Installation of quick coupler



WARNING!

There is a risk of physical harm when installing the quick coupler.



For further information regarding the installation of the quick coupler, see separate installation manual.

The following requirements must be met when installing the OilQuick quick coupler system:

- The pins for the stick and link must fit and lock in a secure way.
- The lock hydraulics pressure side (LOCK) must have a direct connection to the pump and the machine's full operating pressure.
- The lock hydraulics return side (OPEN) must have a free unrestricted return to the tank.
- Hydraulic components that are used for the installation must be of the same or higher pressure classification than the machine's operating pressure.
- The machine manufacturer's instructions for installing the quick coupler must otherwise be followed.

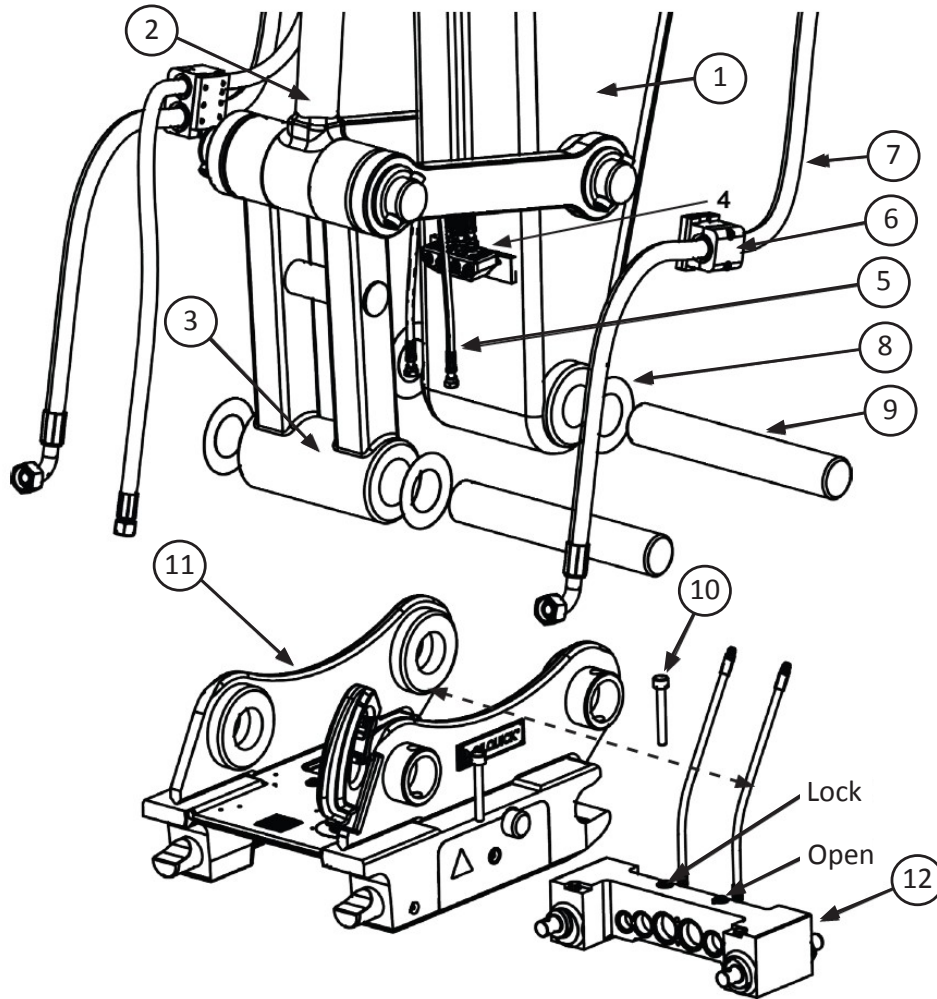
The quick coupler is supplied to the location for installation in transport packaging. This packaging should not be removed until the quick coupler is to be installed. The packaging also simplifies moving the quick coupler.

Great care must be taken when installing the quick coupler on the machine. There are large and heavy parts and failure to proceed in the correct way could result in severe injury.

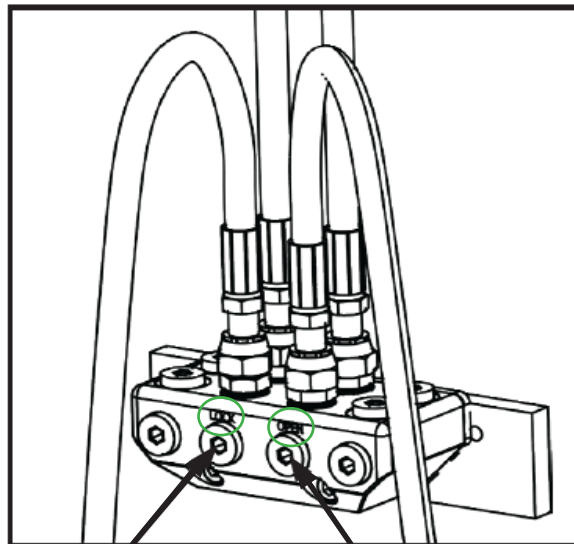
When working with the hydraulic system the following points must be observed:

- Depressurize hydraulic accumulators and the hydraulic system on the machine.
- Follow machine manufacturer's instructions to place machine in a zero energy state.
- Preserve the environment, clean up every oil spillage.
- Protective gloves must be used, long term exposure to hydraulic oil can cause allergic reaction.
- Protective eyewear should be used to prevent oil splashes to the eyes.
- Cleanliness must be observed when working on hydraulic systems. There is a risk of malfunction if contaminants enter the system.

14. Installation of quick coupler - continued



- 1. Dipper stick
- 2. Bucket cylinder
- 3. Link
- 4. Guide block
- 5. Connection for lock/open hoses
- 6. Hose clamps
- 7. Hydraulic hose
- 8. Shim washer
- 9. Pin
- 10. Pin retention fastener
- 11. Quick coupler
- 12. H-cylinder



Lock port - measurement instrument can be connected -06SAE, G1/4", or M12x1.5

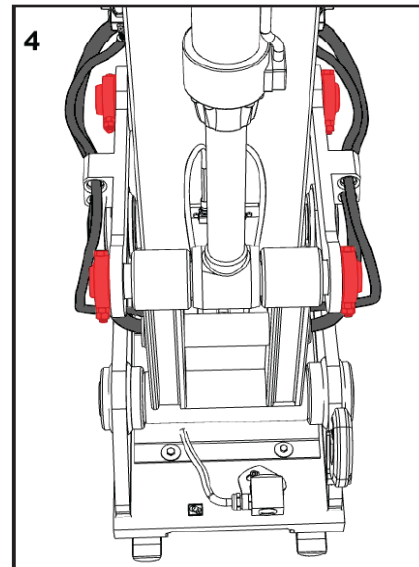
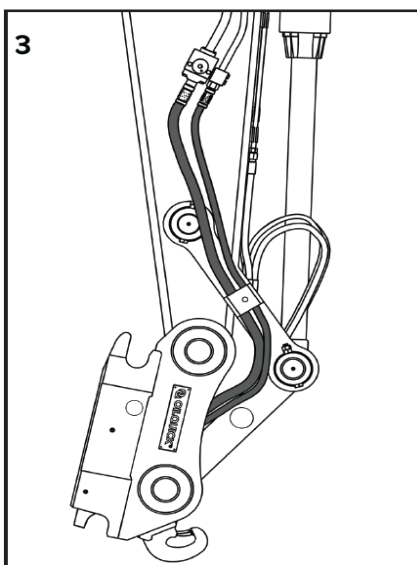
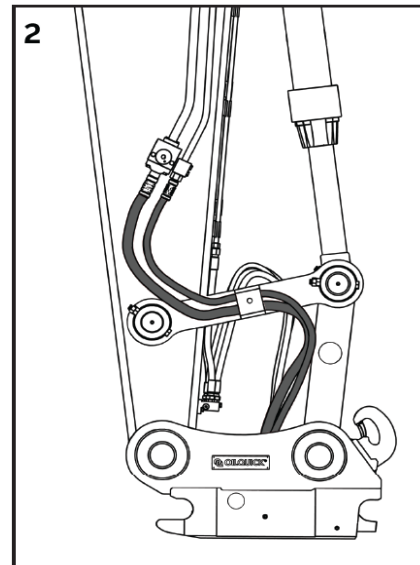
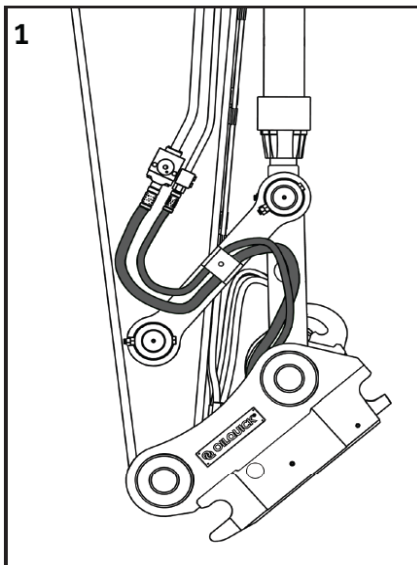
Open port - measurement instrument can be connected -06SAE, G1/4", or M12x1.5

14. Installation of quick coupler - continued

Hose routing should be in accordance with the images below. Hose routing is individual to each machine type and installation. Hoses must be routed in such a way that a sufficient bend radius is maintained and that abrasion and twisting are avoided. Hose clamp positions and hose lengths are tested on site. It is important to check what the hose routing looks like at the respective limits of the excavator link movement, see images below. Different models of hose clamps are available to suit different types of installations. The nearest OilQuick representative can assist with selection and procurement of the correct model. A guide block is ideal for use with the lock hydraulics, to connect the hoses from the excavator to those that run down to the H-cylinder. This guide block provides a practical installation of the lock hydraulics hoses which are routed inside the machine's excavator linkage. The guide block also has measurement sockets for measuring the H-cylinder locking pressure. Ensure that the hydraulic hoses and hose clamps between the coupling and the dipper stick are free from pinch points and cannot be damaged during articulation.

Examples of correctly executed hose routing:

1. The hose routing with the bucket cylinder in the shortest position.
2. The hose routing with the bucket cylinder in the intermediate position.
3. The hose routing with the bucket cylinder in the longest position.
4. Hose routing seen diagonally from above around adjacent components on the dipper stick (red marked).



15. Description of Display for OQSS



If the start procedure given below does not occur troubleshooting for OQSS must be carried out and any faults corrected!

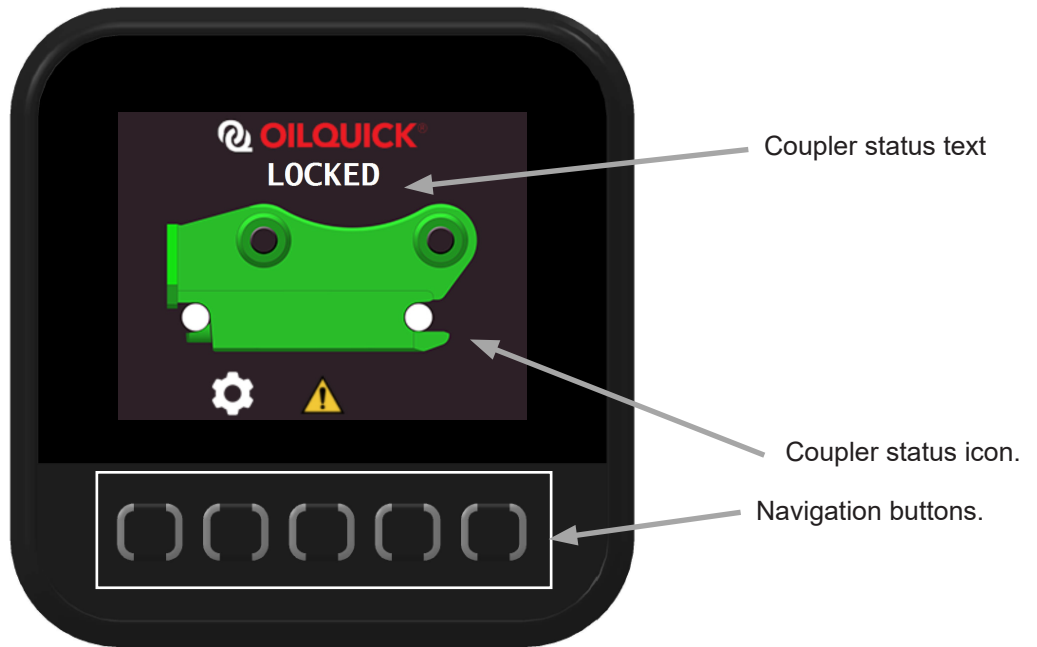


Lock test must always be performed after connecting an attachment!
Reference chapter "Lock test of attachments".

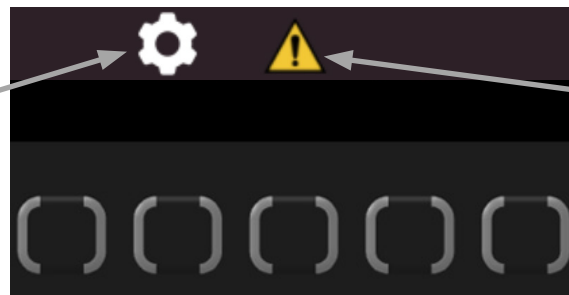
At system start:

- Alarm sounds for 1 second during startup check. Any active faults will be indicated on the display.
- Coupler status will be indicated if locked into an attachment by a gray coupler showing locking bolt. When pressure is increased the coupler image will turn green and "LOCKED" status will be shown.
- If "HOLD TO RUN" is not enabled, coupler status will display gray with no text indication of OPEN / LOCKED status until the coupler has been successfully locked into an attachment.

Description of OQSS display symbols and functions:



MENU icon. Press and hold button below to enter system menus.



Fault indicator. Flashes when a fault is active. Press button below to enter fault detail page.

15. Description of Display for OQSS - continued

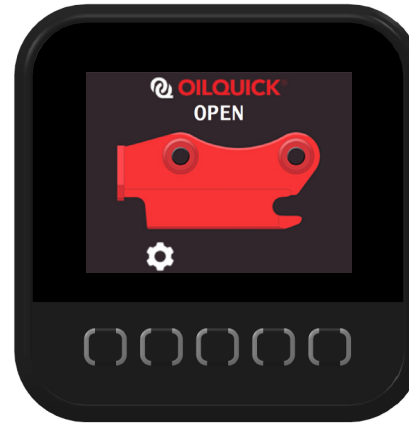
15.1 - OQSS Coupler Status Indication

Startup, Coupler not Locked



- GREY coupler icon without locking bolt or pins.
- Also displayed anytime OQSS is operated in NON-OQ MODE

Coupler Open



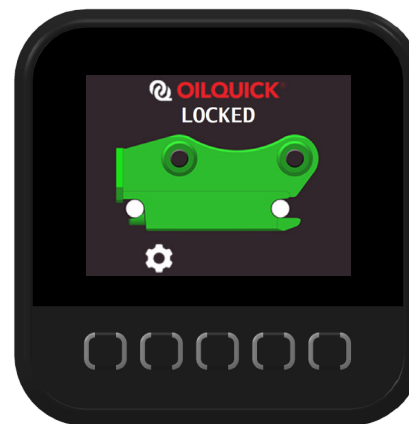
- Red coupler icon without locking bolt or pin.
- Alarm sounds pulsed tone.

Locked, Insufficient Pressure



- Gray coupler icon showing locking bolt without pins.
- Alarm sounds pulsed tone.
- Operate machine function to increase pressure.

Coupler Locked



- Green coupler icon showing locking bolt and pins.
- Alarm stops sounding.

Coupler Closed Without Tool



- Grey coupler icon without pins.
- Alarm stops sounding.
- Indicates coupler is closed without attachment to tool.
- Used for hook / ring hoist and machine transport / maintenance.

15. Description of Display for OQSS - continued

15.2 - Open/Closing the Quick Coupler

Opening the quick coupler:

- Open the quick coupler using the machine's factory QC lock switch (reference machine operators manual for instructions).
- When coupler moves into the open condition, coupler status icon turns red and pins / locking bolt are no longer indicated in the icon.
- The coupler is now open and the attachment can be connected / disconnected.
- Buzzer continues to sound a pulsed tone as long as the coupler is open.



Opening From Coupler Closed Without Tool

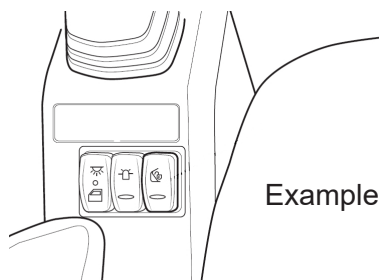


Opening From Coupler Locked



Closing the quick coupler:

- Close the quick coupler using the machine's factory QC lock switch (reference machine operators manual for instructions).
- When coupler moves into the locked condition, coupler status icon turns gray, locking bolt is shown and alarm continues to sound a pulsed tone until sufficient lock pressure (when lock pressure sensor is enabled) has been measured. If machine does not have automatic pressure boost, operate an appropriate machine function to increase pressure.
- Coupler icon turns green with pins / locking bolt visible. Alarm turns off, and "LOCKED" is indicated above the coupler image.
- Coupler is now locked. A physical lock test must be performed per chapter "Lock test of attachments" prior to any work.



Example Factory QC Lock Switch

15. Description of Display for OQSS - continued

15.3 - Operating with the OilQuick coupler removed

In some instances, there may be a need to operate quick couplers other than the OilQuick coupler using the factory quick coupler switch. This is most common in high reach excavators with multiple changeable booms. The OQSS system has a “NON-OQ MODE” function that can be enabled within the settings menu. When this option is enabled, the option to enter NON-OQ MODE becomes available in the main menu screen. When selected and turned on, the OQSS system no longer monitors coupler status and the machine can be operated using a different quick coupler without causing faults or alarms. While in NON-OQ MODE, the coupler image on the screen shows gray with no locking plunger or pins. No alarms will sound. This mode should ONLY be used when the OilQuick coupler is removed.



To enable NON-OQ MODE, navigate to SETUP screen 3 (reference section: System Setup Screens). Select Non-OQ Mode and enter password if prompted. Use the buttons below the arrow icons to select “ENABLED.” Press the button below the checkmark to enable this option. The NON-OQ MODE option will now be selectable within the main menu screen.



To enter NON-OQ MODE, navigate to the main menu by pressing the button below the gear on the main screen. Use the buttons below the arrow icons to select NON-OQ MODE and follow prompts.



NON-OQ MODE selection screen.

Press the button below the checkmark to enter NON-OQ MODE when the OilQuick coupler is removed from the machine.

Press the button below the X to exit NON-OQ MODE when the OilQuick coupler is attached to the machine.

The system will return to the main screen after a selection is made.

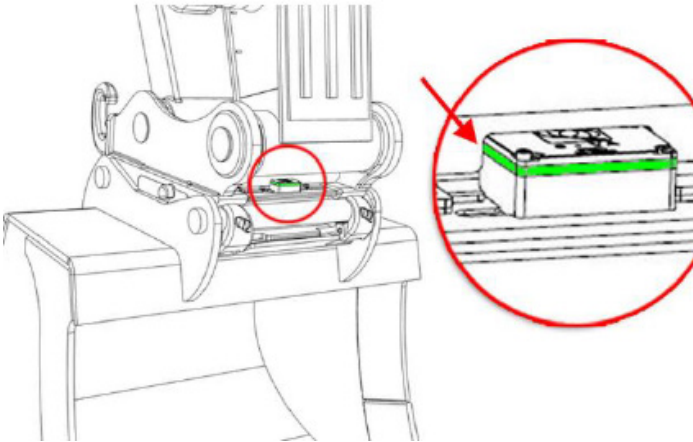


Main screen while NON-OQ MODE is active.

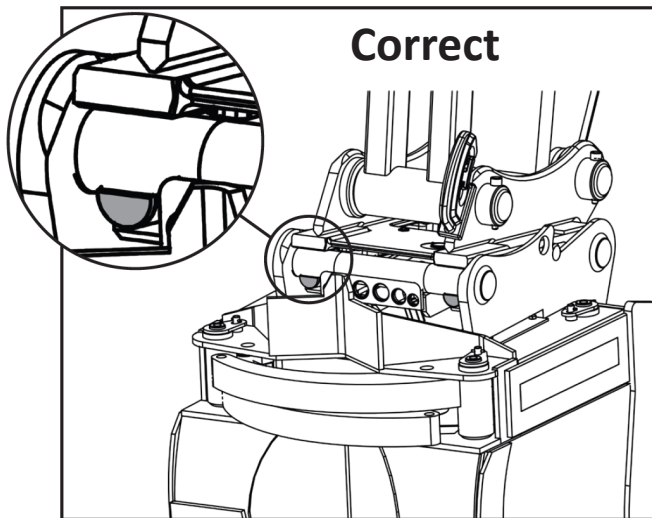
The machine can now operate an alternate quick coupler using its switch without causing alarms or indication within the OQSS system.

16. Correctly Connected Attachment

The quick coupler has locked the attachment when properly engaged in both pins and sufficient lock pressure has been achieved. This is indicated by the coupler icon turning green with pins and locking bolt visible, "LOCKED" text is displayed above the coupler icon, and the alarm stops sounding. Further, the indicator light on the coupler will light bright green when the locking bolts are in the correct position.



When the coupler is locked into an attachment bracket, the green indicator light at the coupler lights. The display indicates a gray coupler with locking plunger visible until sufficient locking pressure is measured.



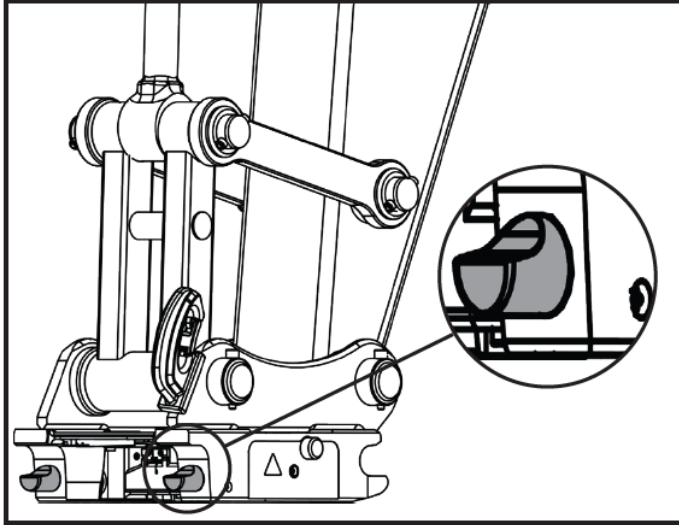
When sufficient lock pressure has been achieved the coupler icon turns green with "LOCKED" indication above coupler image and the coupler is fully locked into the attachment.



Lock test must always be performed after connecting an attachment!
Reference chapter "Lock test of attachments".

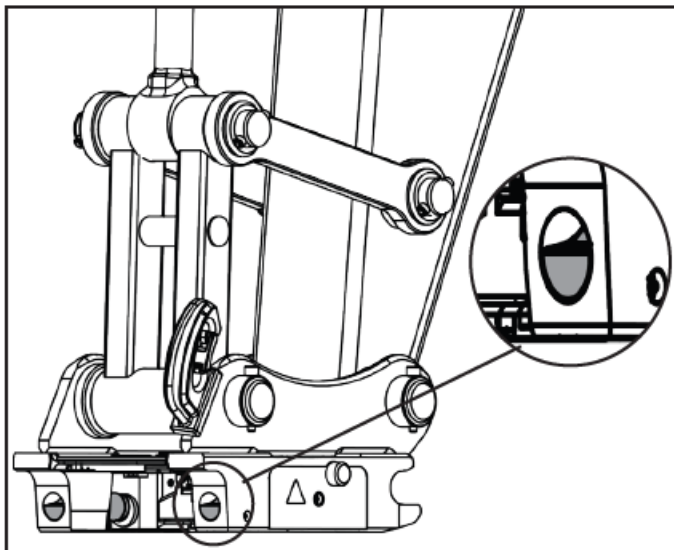
17. Closed without Attachment, for Hoist Hook, Transport, Etc.

In this mode the quick coupler is closed without an attachment connected. This mode is used when working with hoisting hook / ring, performing maintenance, and transport. This is indicated by the coupler icon turning gray without pins visible, "CLOSED NO TOOL" text is displayed above the coupler icon, and the alarm stops sounding.



18. Open Quick Coupler

The quick coupler is open and the locking bolts are withdrawn into the coupler body. This is indicated by the coupler icon turning red without pins or locking bolts visible, "OPEN" text is displayed above the coupler icon, and a pulsed tone sounds from the alarm.



19. Connection of attachments

19.1 - Connection of vertically connected attachments



IMPORTANT TO REMEMBER

- Only attachments with suitable OilQuick attachment frame/ adapter or mechanical attachment frame/ adapter of the same size /model may be connected.
- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine. The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.
- Lock test must always be carried out when connecting and changing an attachment.



NOTE!

Special connection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



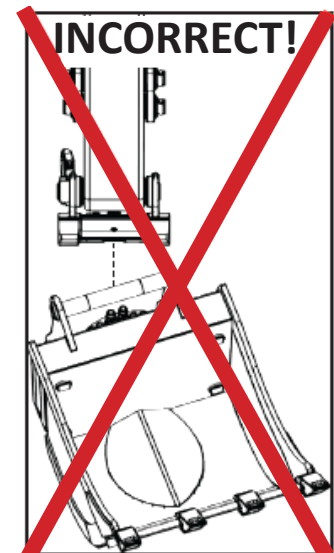
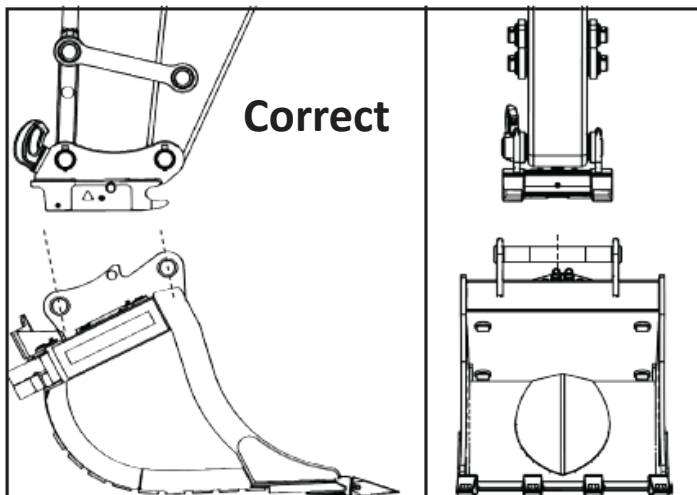
When closing the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

This section covers connection procedures of attachments that should be connected to the attachment frame/ adapter pin in the horizontal position. Examples of attachments are: Pallet forks, digging bucket, compactor plate, magnet, tiltrotator and grapple.

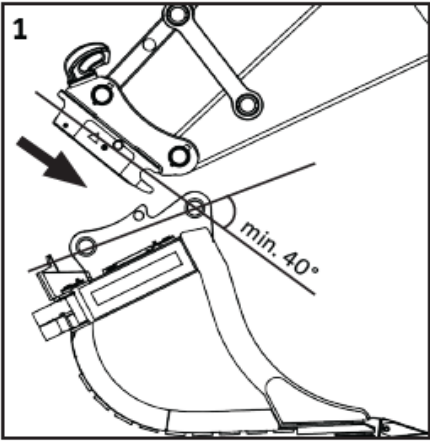
Procedure

- It is assumed in this section that no attachment is connected and that the quick coupler is open. See "Open quick coupler".
- Check that no-one is within the machine's operating area.
- Check that the quick coupler and attachment frame/adapter of the attachment to be connected are parallel to each other and that the front pin holder of the quick coupler is turned towards the front pin of the attachment frame/-adapter (see images below).
- Check that pins are free of mud and dirt.



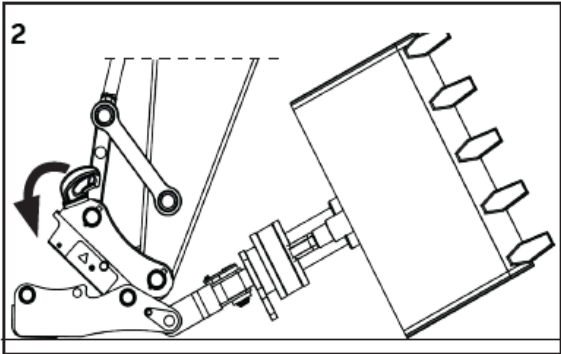
19. Connection of attachments - *continued*

19.1 - Connection of vertically connected attachments - *continued*



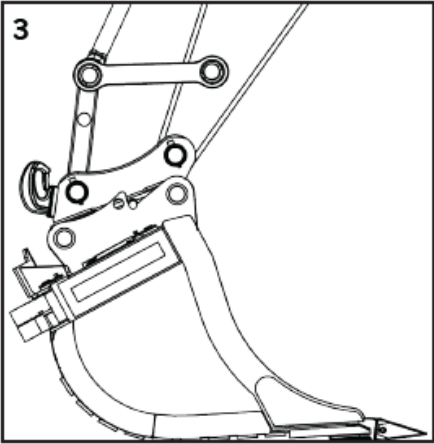
1

- The quick coupler is open.
- Run out the bucket cylinder to a position where the quick coupler is angled a minimum of 40° to the attachment frame/adaptor pins (1).



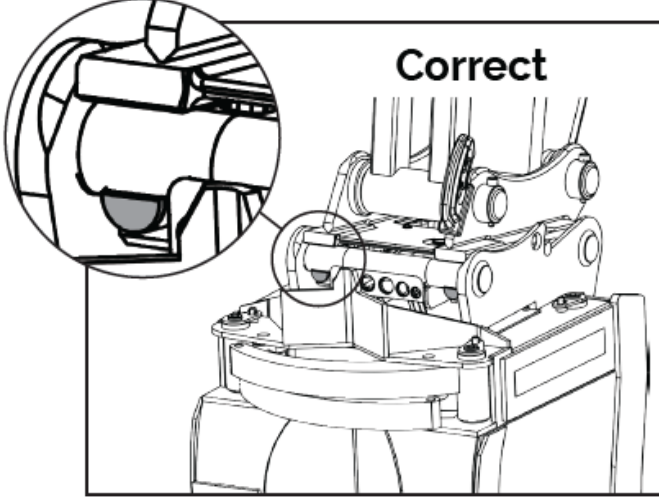
2

- Hook the front pin holder of the quick coupler around the front pin of the attachment frame/adaptor (2).



3

- Run the bucket cylinder out so that the support surface for the rear pin of the quick coupler lies against the rear pin of the attachment frame/adaptor (3). **NOTE!** The guide pins on the quick coupler must be guided into the cut-outs correctly on the attachment frame/adaptor's collision protection.



Correct

- It is now possible to close the quick coupler to connect the attachment.
- Reference "Description of OQSS control panel", for instructions to lock the quick coupler using the OQSS system.



NOTE!

Perform a lock test according to, see "Description of OQSS control panel", before any work is done.

19. Connection of attachments - *continued*

19.2 - Connection of horizontally connected attachments



IMPORTANT TO REMEMBER

- Only attachments with suitable OilQuick attachment frame/ adapter or mechanical attachment frame/ adapter of the same size /model may be connected.
- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine. The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.
- Lock test must always be carried out when connecting and changing an attachment.



NOTE!

Special connection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



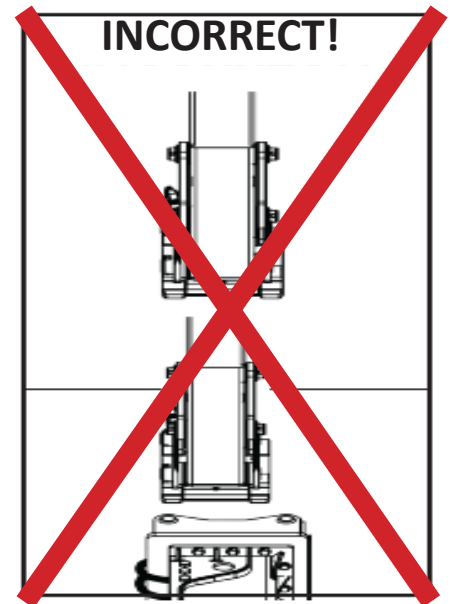
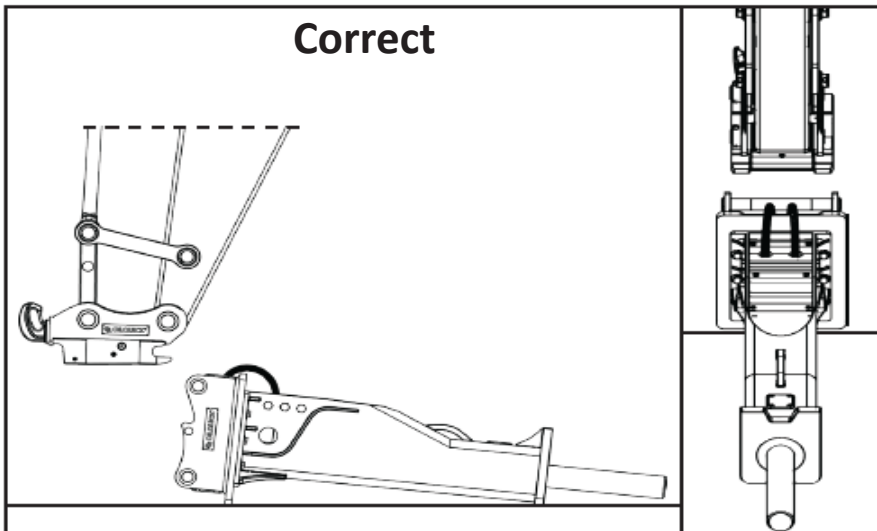
When closing the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

This section covers connection procedures of attachments that should be connected to the attachment frame/ adapter pin in the horizontal position. Examples of attachments are: Hydraulic breaker, crusher, grapple and brushes.

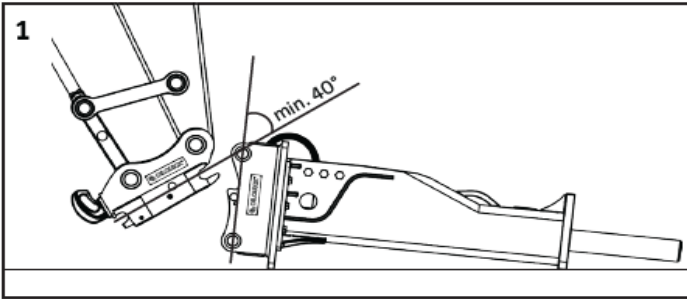
Procedure

- It is assumed in this section that no attachment is connected and that the quick coupler is open. See "Open quick coupler".
- Check that no-one is within the machine's operating area.
- Check that the quick coupler and attachment frame/adapter of the attachment to be connected are parallel to each other and that the front pin holder of the quick coupler is turned towards the front pin of the attachment frame/ adapter (see images below).
- Check that pins are free of mud and dirt.

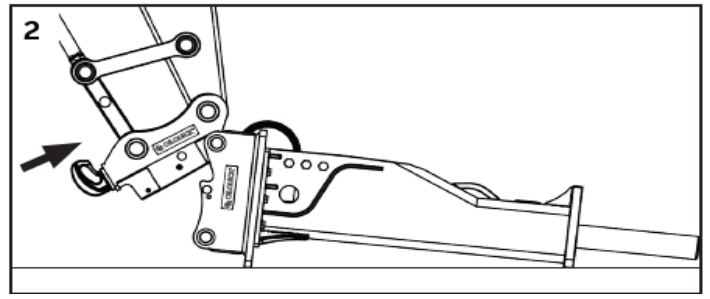


19. Connection of attachments - *continued*

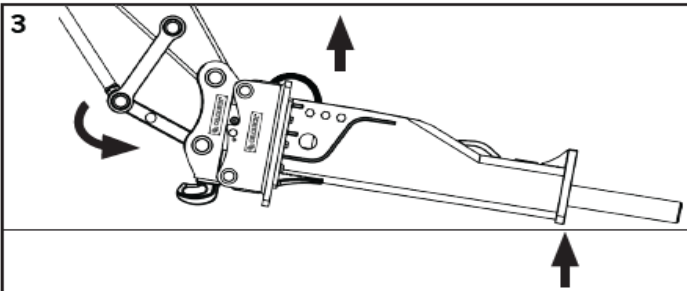
19.2 - Connection of horizontally connected attachments - *continued*



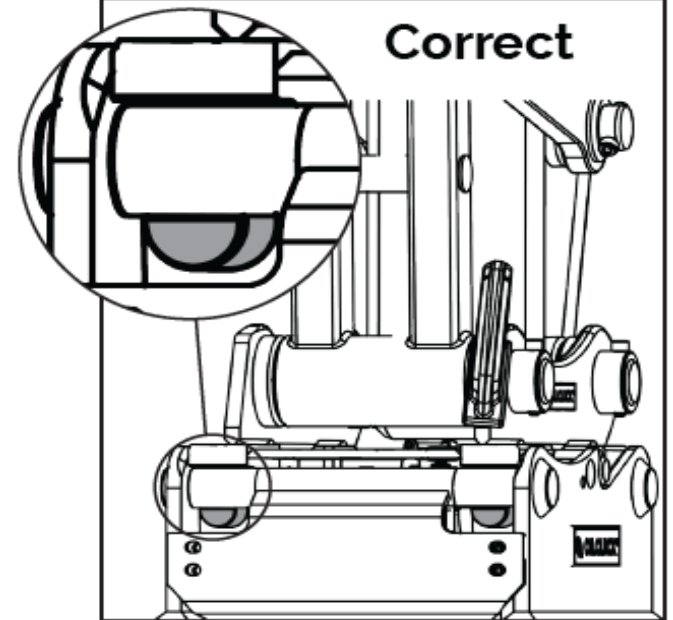
- The quick coupler is open. The warning symbol flashes and the buzzer sounds.
- Run out the bucket cylinder to a position where the quick coupler is angled a minimum of 40° to the attachment frame/adapter pins (1).



- Hook the front pin holder of the quick coupler around the front pin of the attachment frame/adapter (2).



- Lift the attachment so that the outermost part at the attachment frame/adapter just hangs free and run the bucket cylinder out so that the support surface for the rear pin of the quick coupler lies against the rear pin of the attachment frame/adapter (3). NOTE! The guide pins on the quick coupler must be guided into the cut-outs correctly on the attachment frame/ adapter's collision protection.



- It is now possible to close the quick coupler to connect the attachment.
- Reference "Description of OQSS control panel" for instructions to lock the quick coupler using the OQSS system.



NOTE!

Perform a lock test according to chapter "Lock test of attachments" before any work is done.

Horizontally connected attachments with a hydraulic function must always be lock tested according to section "Attachments with hydraulic function".

19. Connection of attachments - *continued*

19.3 - Connection of vertically connected attachments with pendulum adapter



IMPORTANT TO REMEMBER

- Only attachments with suitable OilQuick attachment frame/ adapter or mechanical attachment frame/ adapter of the same size /model may be connected.
- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine. The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.
- Lock test must always be carried out when connecting and changing an attachment.



NOTE!

Special connection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



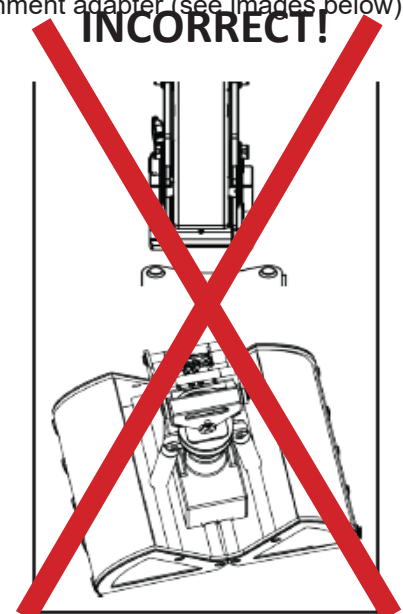
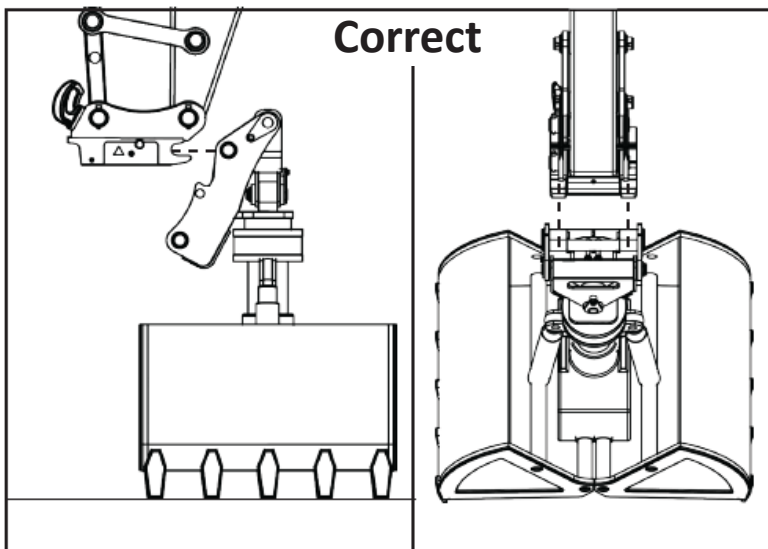
When closing the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

This section covers connection procedures of attachments with pendulum adapters where the attachment adapter pins are in vertical position. Examples of attachments with pendulum adapters are: magnet, harvester head and grapple.

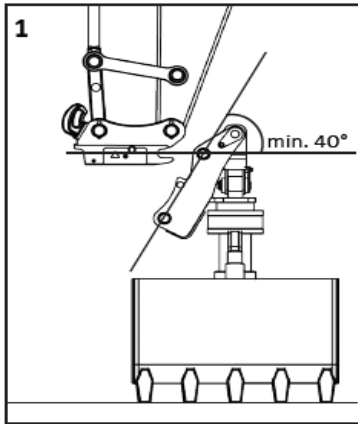
Procedure

- It is assumed in this section that no attachment is connected and that the quick coupler is open. See chapter "Open quick coupler".
- Check that no-one is within the machine's operating area.
- Check that the quick coupler and adapter of the attachment to be connected are parallel to each other and that the front pin holder of the quick coupler is turned towards the front pin of the attachment adapter (see images below).
- Check that pins are free of mud and dirt.

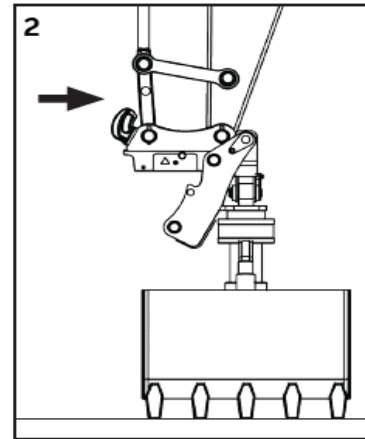


19. Connection of attachments - *continued*

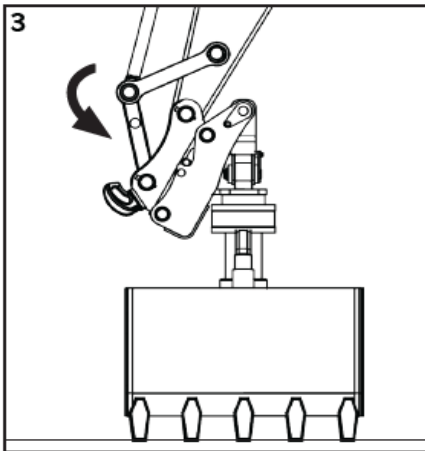
19.3 - Connection of vertically connected attachments with pendulum adapter



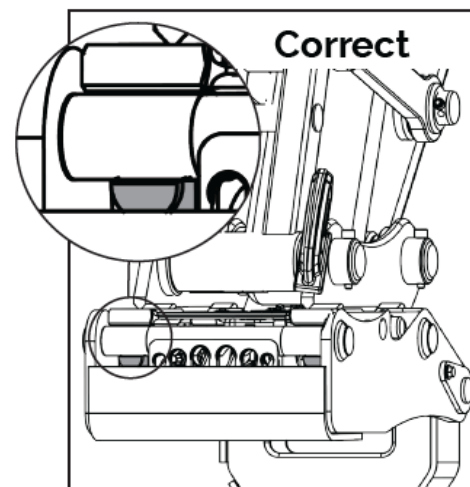
- The quick coupler is open.
- Run out the bucket cylinder to a position where the quick coupler is angled a minimum of 40° to the attachment frame/adaptor pins (1).



- Hook the front pin holder of the quick coupler around the front pin of the attachment frame/adaptor (2).



- Run out the bucket cylinder so that the support surface for the rear pin of the quick coupler lies against the rear pin of the attachment adapter (3). **NOTE!** The guide pins on the quick coupler must be guided into the cut-outs correctly on the attachment adapter's collision protection.



- It is now possible to close the quick coupler to connect the attachment.
- Reference chapter "Description of OQSS control panel" for instructions to lock the quick coupler using the OQSS system.



NOTE!

Perform a lock test according to chapter "Lock test of attachments" before any work is done.

19. Connection of attachments - *continued*

19.4 - Connection of horizontally connected attachments with pendulum adapter



IMPORTANT TO REMEMBER

- Only attachments with suitable OilQuick attachment frame/ adapter or mechanical attachment frame/ adapter of the same size /model may be connected.
- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine. The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.
- Lock test must always be carried out when connecting and changing an attachment.



NOTE!

Special connection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



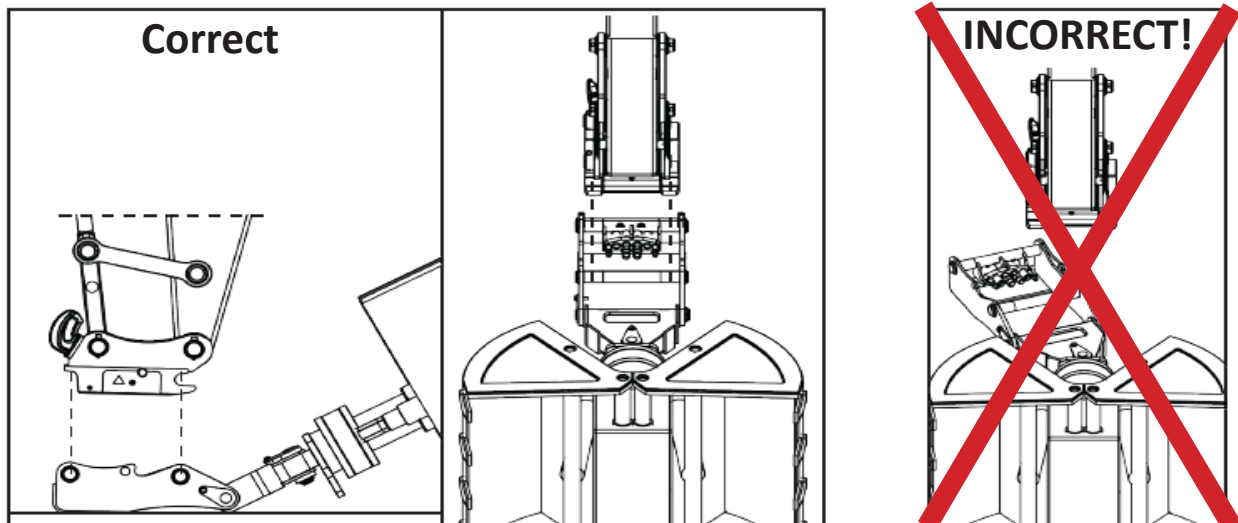
When closing the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

This section covers connection procedures of attachments with pendulum adapters where the attachment adapter pins are in horizontal position. Examples of attachments with pendulum adapters are: magnet, harvester head and grapple.

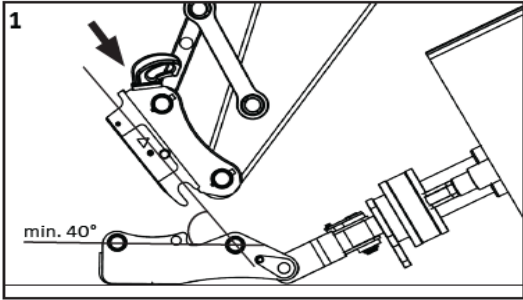
Procedure

- It is assumed in this section that no attachment is connected and that the quick coupler is open. (See chapter "Open quick coupler").
- Check that no-one is within the machine's operating area.
- Check that the quick coupler and adapter of the attachment to be connected are parallel to each other and that the front pin holder of the quick coupler is turned towards the front pin of the attachment adapter (see images below).
- Check that pins are free of mud and dirt.



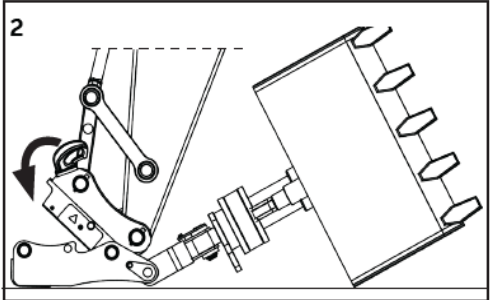
19. Connection of attachments - *continued*

19.4 - Connection of horizontally connected attachments with pendulum adapter - *continued*



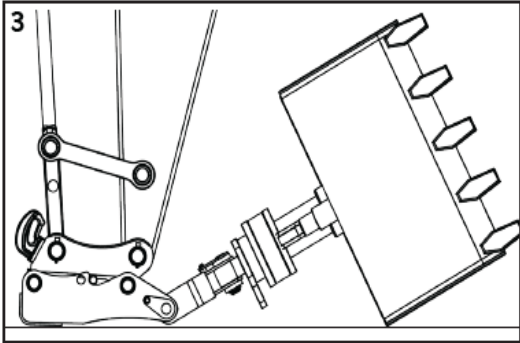
1

- The quick coupler is open.
- Run out the bucket cylinder to a position where the quick coupler is angled a minimum of 40° to the attachment frame/adapter pins (1).



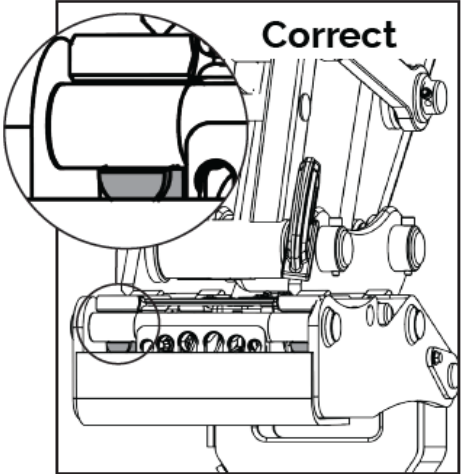
2

- Hook the front pin holder of the quick coupler around the front pin of the attachment frame/adapter (2).



3

- Run out the bucket cylinder so that the support surface for the rear pin of the quick coupler lies against the rear pin of the attachment adapter (3). **NOTE!** The guide pins on the quick coupler must be guided into the cut-outs correctly on the attachment adapter's collision protection.



Correct

- It is now possible to close the quick coupler to connect the attachment.
- Reference chapter "Description of OQSS control panel" for instructions to lock the quick coupler using the OQSS system.



NOTE!

Perform a lock test according to chapter "Lock test of attachments" before any work is done.

Horizontally connected attachments with a hydraulic function must always be lock tested according to section "Attachments with hydraulic function".

20. Lock test of attachment



THE LOCK TEST MUST ALWAYS BE PERFORMED WHEN ATTACHMENTS ARE CHANGED.

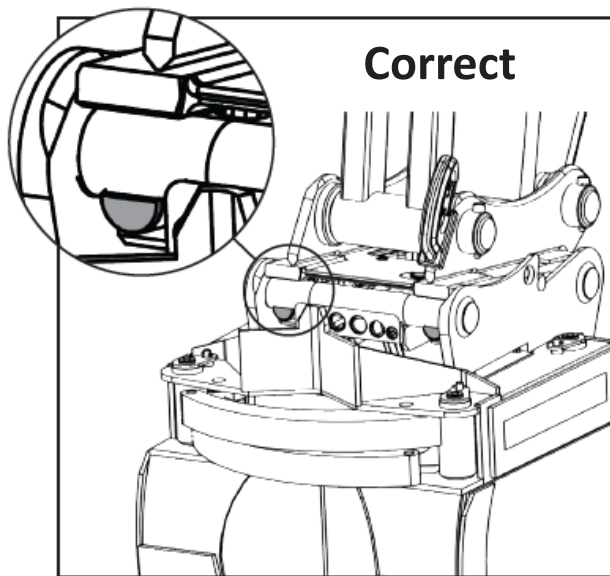
- If connection of the attachment is unsuccessful the reason for this must be determined and corrected before the attachment is reconnected.
- Take great care within the risk area because the attachment may be incorrectly connected and thereby at risk of coming loose.

20.1 - Attachments without hydraulic function

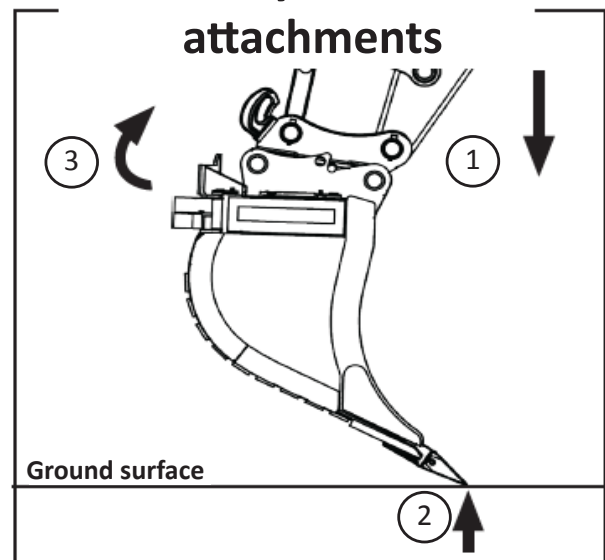
After connecting attachments without a hydraulic function a mechanical lock must be carried out.

Procedure:

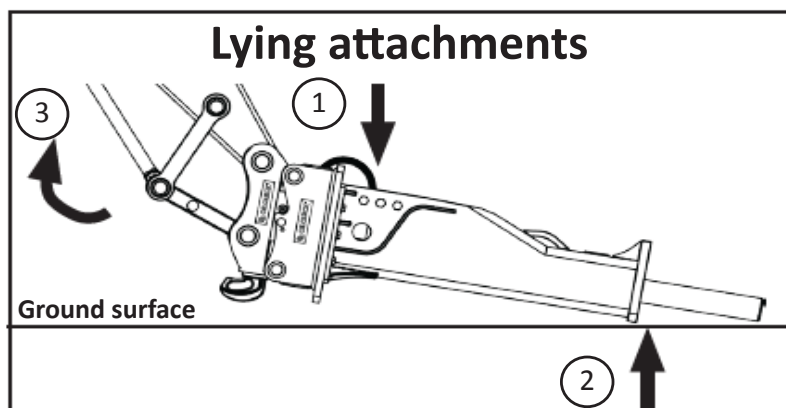
- Lift the tool 8" to 12" (20-30 cm) from the ground.
- Press the tool against the ground by breaking against the ground using the machine's bucket cylinder. The force of this should clearly show that the tool is under load and cannot come loose.
- Ready.



Vertically connected attachments



Lying attachments



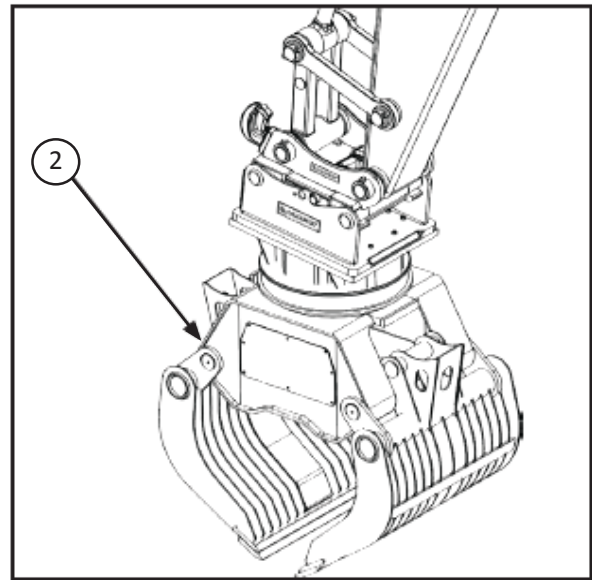
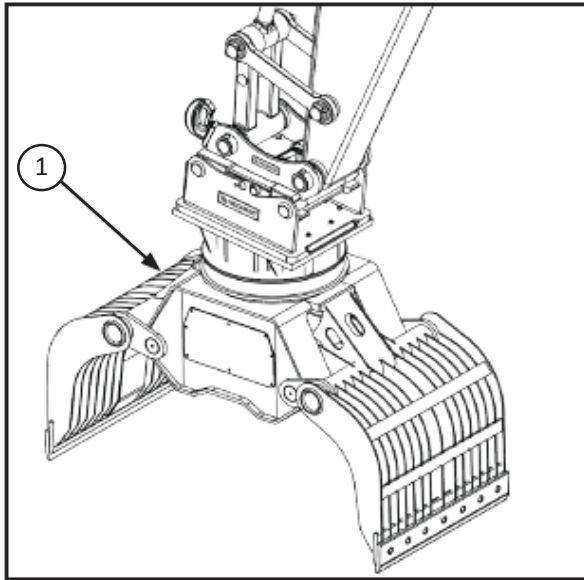
20. Lock test of attachment - *continued*

20.2 - Attachments with hydraulic function

After connecting attachments with a hydraulic function a hydraulic lock must be carried out.

Procedure:

- Lift the attachment 8" to 12" (20-30 cm) off the ground.
- Test run a hydraulic function on the tool (1).
- The function must work (2).
- Ready.



21. Disconnection of attachments

21.1 - Disconnection of vertically connected attachments



IMPORTANT TO REMEMBER

- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine.
- The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.



NOTE!

Special disconnection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!

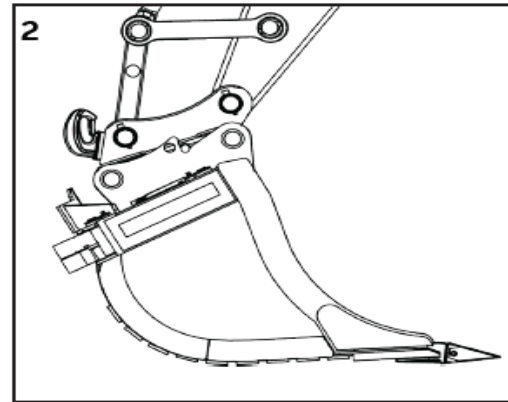
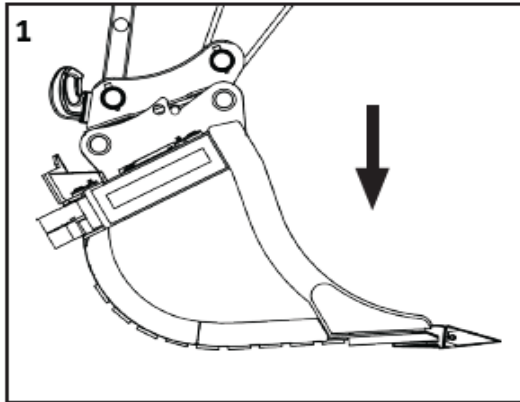


When opening the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

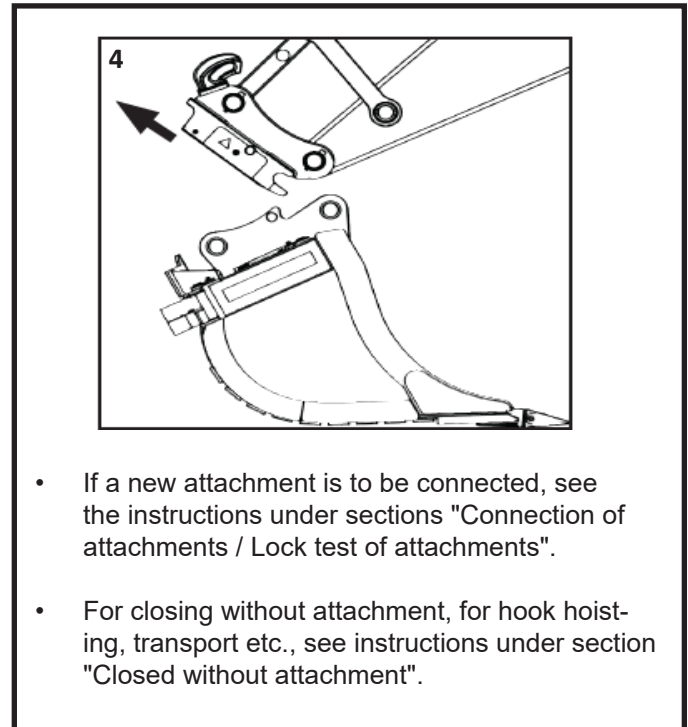
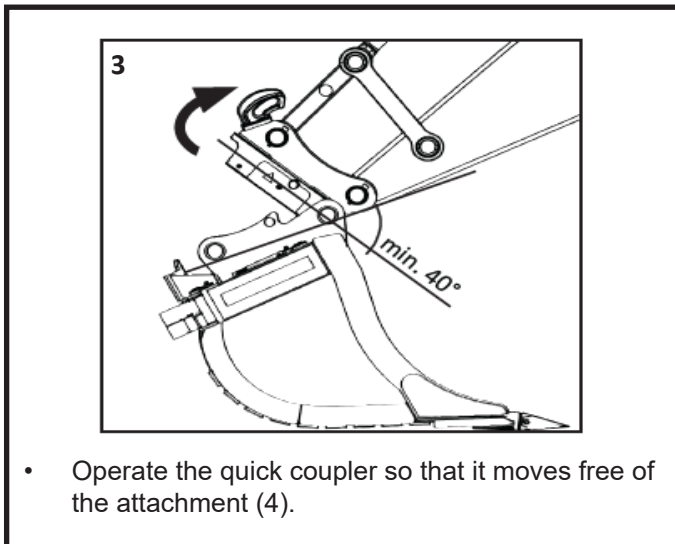
21. Disconnection of attachments - *continued*

21.1 - Disconnection of vertically connected attachments - continued



Procedure:

- Check that no-one is within the machine's operating area.
- Position the attachment to be disconnected a little above the ground (1).
- Lower the attachment to the ground so that it just supports itself. The surface must be hard and even (2).
- Alt - curl bucket full in so front pin is cradled in coupler.
- Open the coupler using the OQSS system - reference chapter "Description of OQSS control panel".
- Stall bucket cylinder to build pressure.
- The coupler is now open.
- Carefully lower attachment to the ground
- Run the bucket cylinder in carefully so that the quick coupler leaves the rear pin of the attachment frame/ adapter but still holds the front pin (3). The angle must be a minimum of 40° between the frame/adapter and quick coupler.



21. Disconnection of attachments - *continued*

21.2 - Disconnection of horizontally connected attachments



IMPORTANT TO REMEMBER

- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine.
- The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.



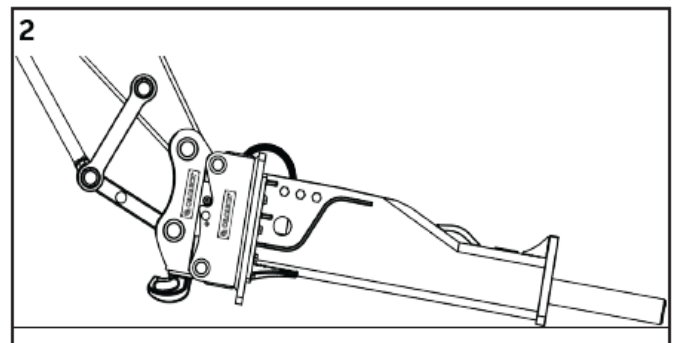
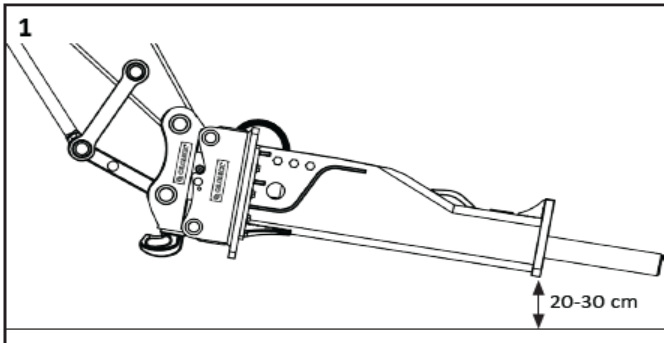
NOTE!

Special disconnection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



When opening the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

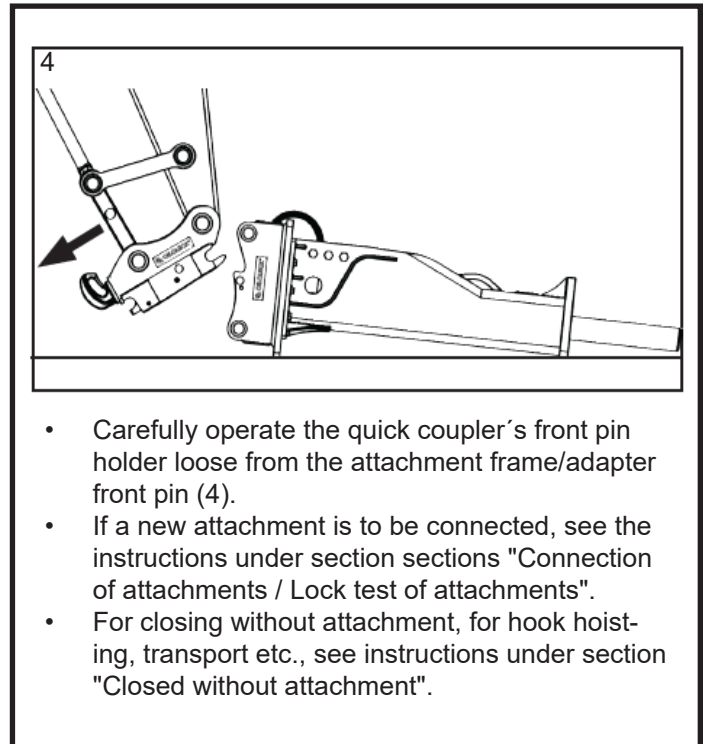
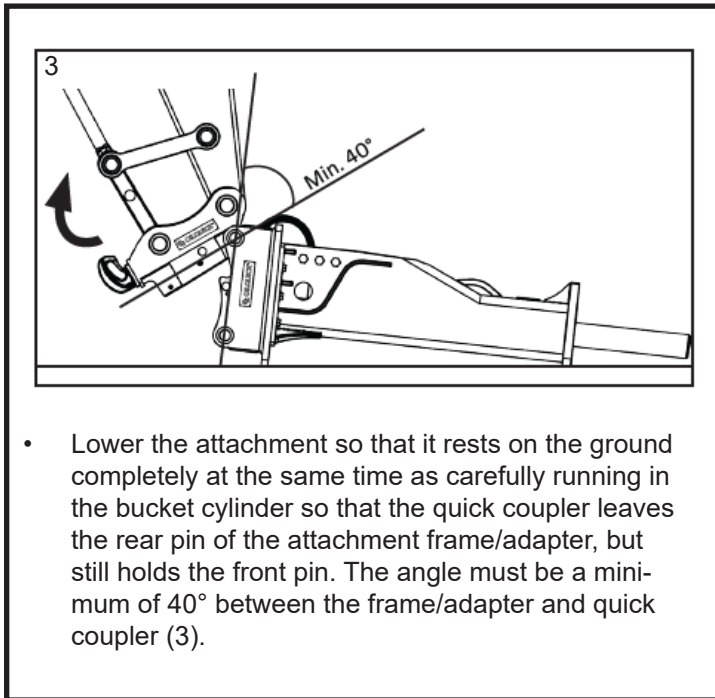
NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.



- Check that no-one is within the machine's operating area.
- Alt - curl bucket full in so front pin is cradled in coupler.
- Open the coupler using the OQSS system - reference chapter "Description of OQSS control panel".
- Stall bucket cylinder to build pressure.
- The coupler is now open.
- Run the bucket cylinder in carefully so that the quick coupler leaves the rear pin of the attachment frame/adapter but still holds the front pin (3). The angle must be a minimum of 40° between the frame/adapter and quick coupler.
- Position the attachment to be disconnected 20-30 cm above the ground (1).

21. Disconnection of attachments - *continued*

21.2 - Disconnection of horizontally connected attachments



21.3 - Disconnection of vertically connected attachments with pendulum adapter



IMPORTANT TO REMEMBER

- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine.
- The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.



NOTE!

Special disconnection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!

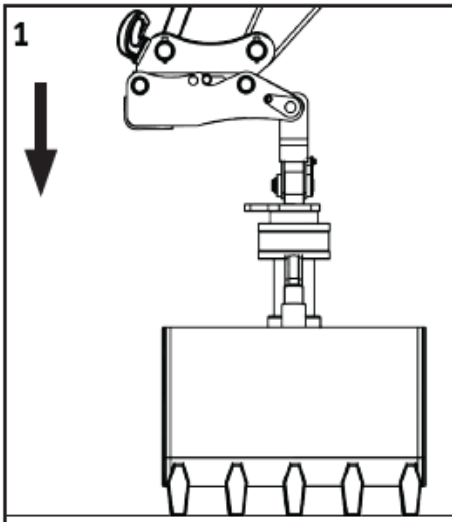


When opening the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

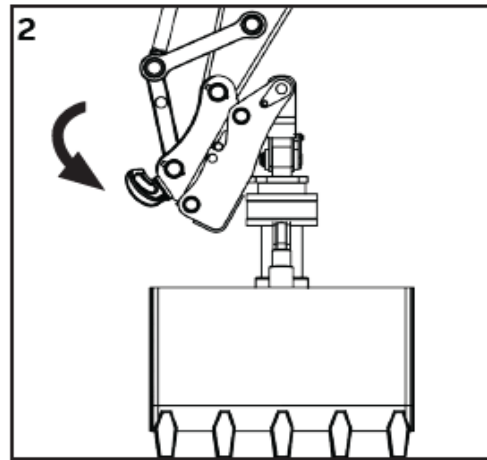
NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

21. Disconnection of attachments - *continued*

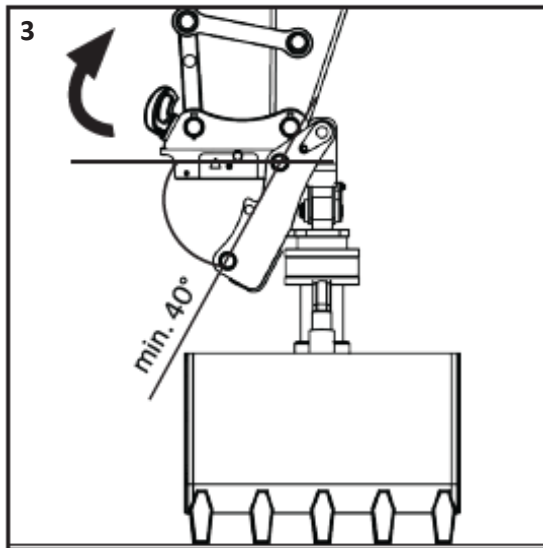
21.3 - Disconnection of vertically connected attachments with pendulum adapter



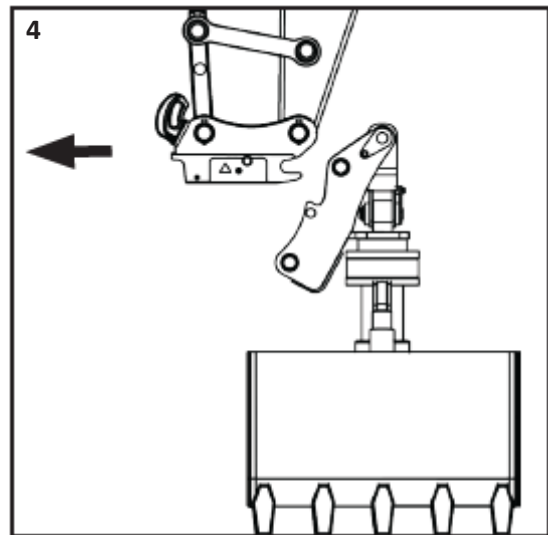
- Check that no-one is within the machine's operating area.
- Lower the attachment to the ground so that it just supports itself. The surface must be hard and even (1).
- Alt - curl bucket full in so front pin is cradled in coupler.
- Open the coupler using the OQSS system - reference chapter "Description of OQSS control panel".
- Stall bucket cylinder to build pressure.
- The coupler is now open.



- Run the bucket cylinder in so that the quick coupler leaves the rear pin of the attachment adapter but still holds the front pin. The angle between quick coupler and adapter pins must be 40° minimum (3).



- Carefully operate the quick coupler's front pin holder loose from the attachment front pin (4).



- If a new attachment is to be connected, see the instructions under sections "Connection of attachments / Lock test of attachments".
- For closing without attachment, for hook hoisting, transport etc., see instructions under section "Closed without attachment".

21. Disconnection of attachments - *continued*

21.4 - Disconnection of horizontally connected attachments with pendulum adapter



IMPORTANT TO REMEMBER

- There is always an element of risk associated with changing attachments.
- No personnel may be within the machine operating area when the attachment is connected to or disconnected from the machine.
- The attachment can tip and/or fall away during the process.
- The attachment must always be positioned on a horizontal surface that is both hard and stable.
- When opening and locking the quick coupler the machine must be stationary.



NOTE!

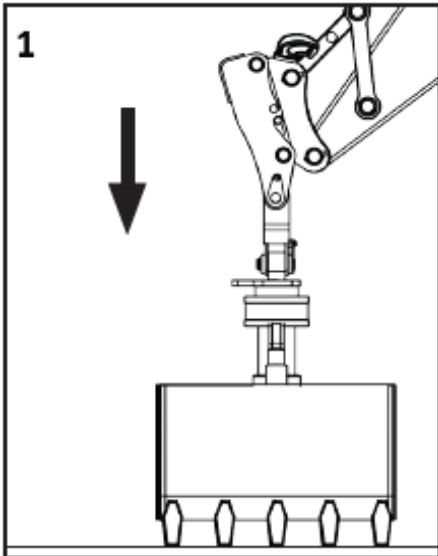
Special disconnection procedures may apply for individual attachments. Refer to the attachment documentation regarding this!



When opening the quick coupler the PressureBoost function automatically boosts the pressure of the locking hydraulics. The operator does not need to perform any additional actions.

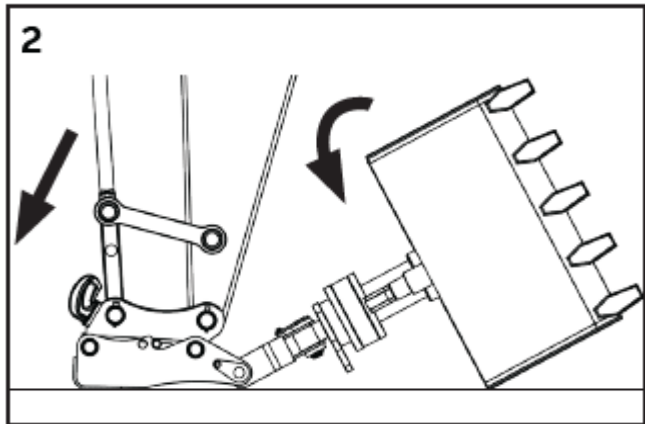
NOTE! Where the PressureBoost option is not installed on the machine the driver must increase the pressure in the locking hydraulics by running the bucket cylinder to the limit position, raising the dozer blade or using another similar function.

1



- Check that no-one is within the machine's operating area.
- Lower the attachment to the ground so that it just supports itself. The surface must be hard and even (1).

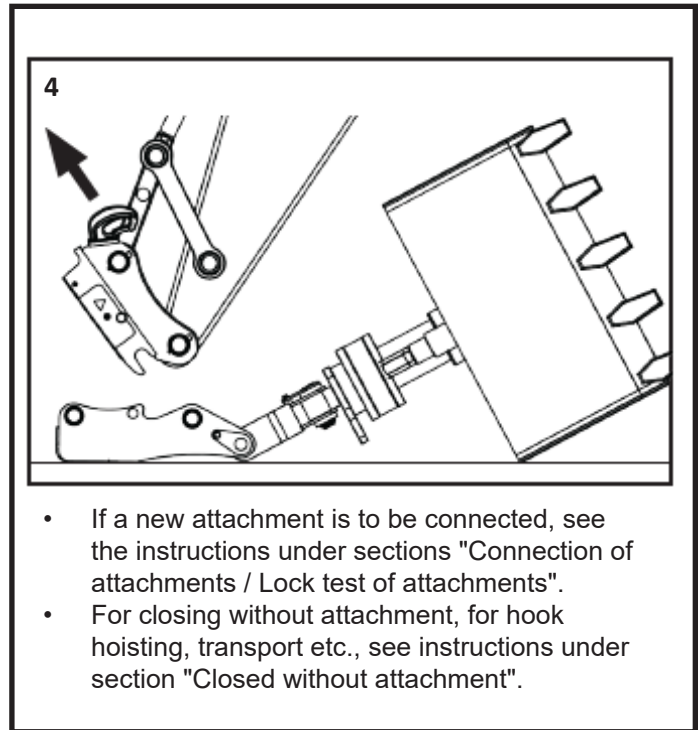
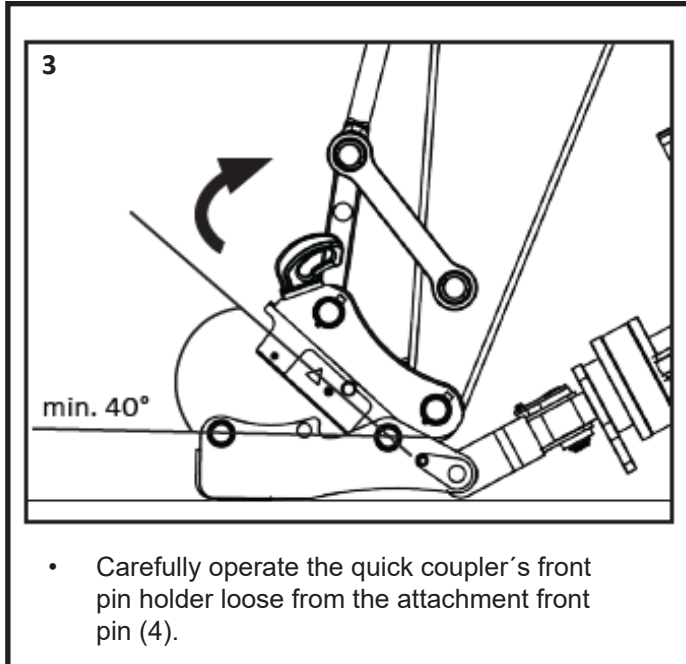
2



- Run the dipper stick away from the machine and lower it slowly so that the quick coupler attachment adapter and attachment lie against the ground.
- Lower the attachment to the ground so that it just supports itself. The surface must be hard and even (1).
- Alt - curl bucket full in so front pin is cradled in coupler.
- Open the coupler using the OQSS system - reference chapter "Description of OQSS control panel".
- Stall bucket cylinder to build pressure.
- The coupler is now open.

21. Disconnection of attachments - *continued*

21.4 - Disconnection of horizontally connected attachments with pendulum adapter



22. Description of System Faults and Notifications

The OQSS system actively monitors system components for faults and communicates these faults both visually in the control panel and audibly thru the alarm. The system also conveys notifications relating to normal system operation. Faults are categorized in two groups, urgent and non-urgent.

- When an urgent fault is active the coupler icon flashes between red and current state, the status text above the coupler icon flashes between “FAULT” and current state, the fault indicator flashes, and the alarm sounds a slow pulsed tone.
- Emergency override can be used to temporarily override safety sensors and allow for machine operation until repairs can be made.
- When a non-urgent fault is active, the fault indicator is shown. The fault can be viewed by pressing the button below the fault indicator.

Description of urgent faults:

1. BUZZER FAULT – Check alarm buzzer
2. LOCK SENSOR FAULT – Check lock sensor
3. PRESSURE SENSOR FAULT – Check pressure sensor

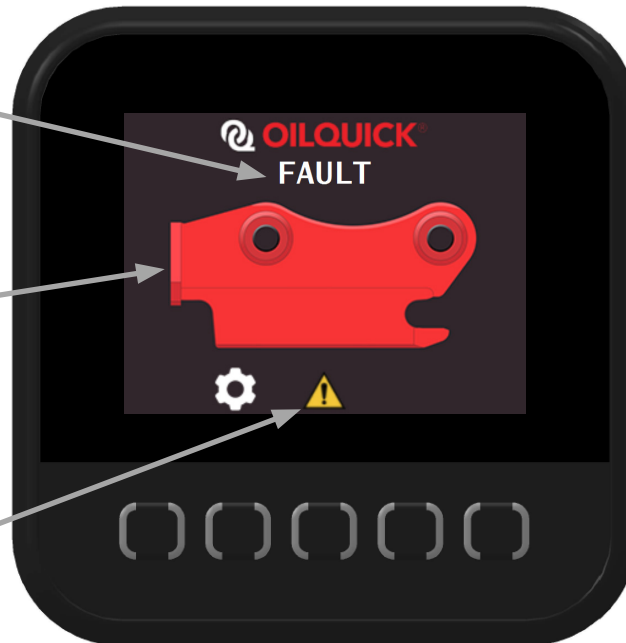
Description of non-urgent faults:

1. RELIEF VALVE 1 FAULT – Check relief valve 1
2. RELIEF VALVE 2 FAULT – Check relief valve 2
3. LOW LOCK PRESSURE FAULT - Pressure below threshold in lock line for 90+ minutes

FAULT text blinks, alternating with status text when a fault is active.

Coupler icon flashes, alternating between red and current state to indicate a fault is active.

Fault indicator appears when there is an active fault. The button below this icon can be pressed for fault details.



22. Description of System Faults and Notifications - *continued*

22.1 - Navigation of the Fault Screen

Coupler Open, Fault Active



- FAULT indicated
- Press button below fault indicator to enter fault screen

Fault Indicator Icon.

Sample Fault Screen



- Active faults listed
- Press button below fault checkmark to acknowledge fault and return to main screen.

Acknowledge Fault Icon

Sample Fault Screen



- Press button below tech docs icon for additional resources

Tech Docs Icon

Tech Docs QR Code



- Fault QR code can be scanned with your phone for troubleshooting resources
- Press button below back icon to return to fault screen.

23. Emergency Operation

If there is a lock sensor fault or pressure sensor fault; the OQSS system will continuously sound its alarm buzzer. To operate the coupler, emergency operation may be activated.

Main Screen



- From the main screen, press the button below the menu icon.

Menu Icon

Main Menu Screen



- From the main menu screen, use the buttons below the up / down arrows to select "EMERGENCY OPERATION"
- Press the button below the checkmark icon to select "EMERGENCY OPERATION"

23. Emergency Operation - continued

Enter Emergency Screen



- Press button below checkmark icon to enter EMERGENCY operation
- Press button below X icon to exit EMERGENCY OPERATION
- Press button below back icon to return to the menu.

Main Screen
Emergency Operation



- Coupler icon red EMERGENCY OPERATION text flashing, alternating with SENSORS OVERRIDDEN text.
- Alarm sounds continuous tone when coupler is open or opening.
- Alarm changes to pulsed tone when coupler is closing



Emergency Operation is not intended for continuous use!



Lock test must always be performed after connecting an attachment!
Reference chapter "Lock test of attachments".

24. System Menus

The OQSS system menus are used to display system status, for system setup, and for troubleshooting. Within the main menu are the below sub menus:

- System Status
- Emergency Operation
- System Setup
- Fault Log

Main Screen



- Press button below the menu icon to enter the main menu.

Menu Icon

Main Screen



- Use up / down arrow icons and checkmark icon to navigate to desired menu page.
- Press button below tech docs icon for QR link.
- Operation, installation, and parts manuals.

Operation, installation, and parts manuals Icon.

24. System Menus - *continued*

24.1 - System Status Screen

System Status page shows current state of electronically controlled / monitored system components. There are two status screens, all shown below with example status. The buttons below the left / right arrow icons are used to navigate between pages. The button below the text EVENT LOG on page two can be pressed to enter the event log screens.

Monitored components with descriptions are listed below:

- LOCK SWITCH - Status of machine QC lock switch. HI, LOW
- LOCK SENSOR – Status of OQSS lock sensor. ON is locked, OFF is not locked
- ALARM BUZZER – Status of Alarm Buzzer. ON, OFF, or FAULT
- RELIEF VALVE 1 – Status of Relief valve 1 solenoid. ON, OFF, or FAULT (if disabled, status is not shown)
- RELIEF VALVE 2 – Status of Relief valve 2 solenoid. ON, OFF, or FAULT (if disabled, status is not shown)
- LOCK PRESSURE - Actual pressure in the lock port (if disabled, status not shown)
- SYSTEM STARTUPS - Number of times OQSS has powered on
- NORMAL LOCK CYCLES - Number of times coupler has locked into an attachment
- EMPTY LOCK CYCLES - Number of times coupler has closed without an attachment
- NON-OQ LOCK CYCLES - Number of times lock switch has cycled in NON-OQ mode
- EMERGENCY LOCK CYCLES - Number of times lock switch has cycled in EMERGENCY override
- SYSTEM HOURS - Records total number of OQSS system operating hours

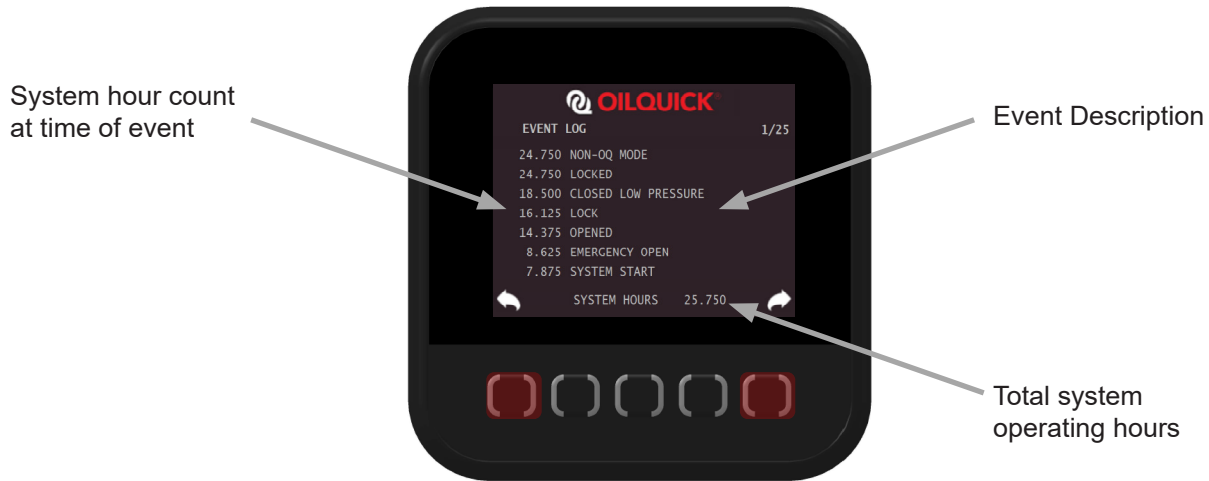


24. System Menus - *continued*

24.2. Event Log Screen

The OQSS event log pages record the most recent 175 coupler open and close events from the event list detailed below. Events are listed in order and logged by the system hour count at which they occurred. In this manner, events can be tracked historically.

Use the buttons below the left / right arrow icons to navigate between event log pages, and to return to the previous menu.



Description of Logged System Events

SYSTEM START – System start up

OPEN – Lock switch actuated to the OPEN position and open cycle started

EMERGENCY OPEN – Lock switch actuated to the OPEN position in EMERGENCY OVERRIDE and open cycle started

OPEN TIMEOUT – Open cycle did not complete successfully within ON TIME parameter

OPENED – Coupler opened

LOCK – Lock switch actuated to the LOCK position and lock cycle has started

EMERGENCY LOCK – Lock switch actuated to the LOCK position in EMERGENCY OVERRIDE and lock cycle has started

CLOSE TIMEOUT – Lock cycle did not complete successfully within the ON TIME parameter

CLOSED LOW PRESSURE – Coupler closed into an attachment, sufficient locking pressure not been measured

LOCKED – Coupler successfully locked into attachment

CLOSED NO TOOL – Coupler closed and no attachment connected

NON-OQ MODE – System has been switched to NON-OQ mode and is no longer monitoring quick coupler

24. System Menus - *continued*

24.3 - System Setup Screens

The OQSS system setup interface is intended to be used to configure settings during installation and should only be needed to adjust screen brightness and language during normal operation. All necessary system parameters can be adjusted through this interface to properly set up the OQSS system for your machine. Screen images in this section show default factory settings.

Main Menu



- From the main menu screen select SYSTEM SETUP and press the button below the checkmark icon.
- Password is required to change all parameters but DISPLAY BRIGHTNESS & LANGUAGE.

Enter Password Screen

Change number in selected digit

Scroll to next digit

Submit password



- Password page will appear after selecting parameter to adjust if not currently in system setup mode.
- Enter password (default is "1111") using button below up arrow icon to change number, and button below right arrow icon to go to the next digit.
- Press button below the checkmark icon to submit the password.

Edit Parameter Screen



- The edit parameter screen allows adjustment of parameters
- Settings that have been changed are saved in memory and will be retained unless changed again.
- Use the buttons below the up / down icons to scroll thru the options (or increase / decrease value in the instance of numeric parameters).
- Press the button below the checkmark icon to save the new setting.

24. System Menus - *continued*

24.3 - System Setup Screens - *continued*

Settings Screen



- Page 1/3 – SETTINGS screen is used to select brightness and language and indicates software version.
- DISPLAY BRIGHTNESS and LANGUAGE can be changed from this screen.
- Available languages are English, Español, and Français
- Use buttons below up / down arrow icons to navigate between items.
- Press button below adjust icon to select variable to adjust.
- The OQSS software P/N and version are listed above the navigation icons.

Lock / Open Settings Screen



- Page 2/3 – LOCK / OPEN SETTINGS screen adjusts system parameters related to coupler opening and closing.
- Values must be set and adjusted based on machine configuration. Reference installation manual.
- LOCK SWITCH (HI / LOW) is set based on whether the machine's QC lock switch switches to a high or a low voltage when opening the coupler.
- HOLD TO RUN (ON / OFF) is set based on machine's QC control configuration. If the switch must be maintained to keep the coupler open, set to ON. If the switch is pressed then released to start lock or open the coupler, set to OFF.
- RELIEF VALVE 1 enables or disables auxiliary relief valve 1.
- RELIEF VALVE 2 enables or disables auxiliary relief valve 2.
- LOCK PRESSURE SENSOR (ON / OFF) enables or disables lock pressure sensor functionality. ONLY DISABLE IF MACHINE AUTOMATICALLY BOOSTS PRESSURE TO RELIEF DURING COUPLER OPENING AND CLOSING FUNCTIONS.

24. System Menus - *continued*

24.3 - System Setup Screens - *continued*

Factory Settings Screen



- Page 3/3 – FACTORY SETTINGS allows customization of owner password and settings store / reset.
- NON-OQ MODE can be enabled to allow selection of NON-OQ mode in the main menu. NON-OQ mode does not monitor coupler status and should only be used in instances where the OQ coupler has been removed from the machine.
- CUSTOMER PASSWORD allows the default password (“1111”) to be customized. The process will be explained in the next image.
- RESTORE ORIGINAL SETTINGS resets machine parameters to the settings that were created if a factory OilQuick installation was performed.
- FACTORY RESET reverts all system settings to the defaults that have been shown in this section (26.3).
- SAVE SETTINGS is used by OilQuick personnel when performing a factory installation.

Edit Password Screen



- To edit your password, select “CUSTOMER PASSWORD” from the “FACTORY SETTINGS” page. You will be prompted to enter your current password (factory default is “1111” if it has not been changed) before the “EDIT PASSWORD” screen is displayed.
- Press the button below the up arrow icon to change the number, and the button below the right arrow icon to scroll to the next digit.
- Once your new password is created, write it down and press the button below the checkmark icon. The screen will display “SUCCESS” to confirm password change
- New OQSS customer password:



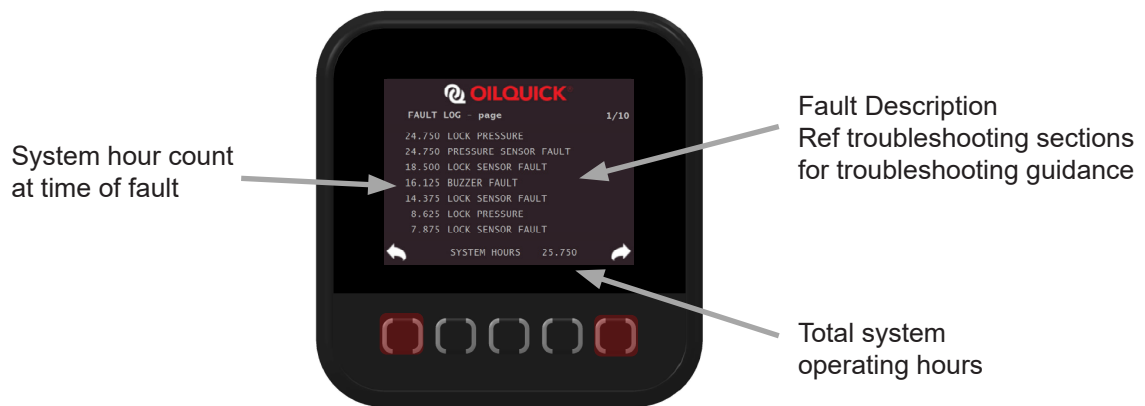
After adjusting any system parameters, proper operation of the OQSS system must be tested to ensure that all settings are appropriate. Couple in and out of attachments multiple times, watching the OQSS control panel for any possible faults. Before returning the machine to service and after testing, view the fault logs to ensure that no faults were caused by the adjustments.

24. System Menus - *continued*

24.4 - Fault Log Screens

The OQSS fault log pages record the most recent 70 faults from the fault list detailed in section "Description of system faults and notifications". Faults are listed in order and logged by the system hour count at which they occurred. In this manner, events can be tracked historically. The below image is an example of a fault log page with random faults recorded.

Use the buttons below the left / right arrow icons to navigate between fault log pages, and to return to the previous menu,



25. Use of hoisting hook/ring



The load on the hoisting hook/ring must never exceed the max load of the hook or the machine's lifting capacity. The load must never be greater than the lower of these values. No attachment or bucket may be attached to the quick coupler during lifting.



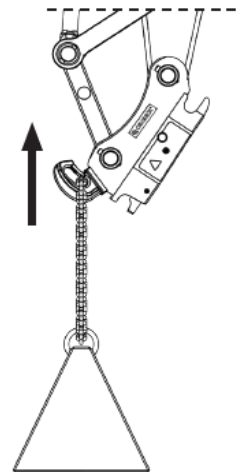
Never walk under a suspended load!

The quick coupler can be equipped with a hoisting hook/ring for service lifting at the work place. Max lifting capacity is limited by two factors:

1. The hoisting hook/ring max load, this is based on the marking of the hook/ring.
2. Machine lifting capacity. This information is provided by the machine's lifting diagram which should be in the cab.

To remember when working on the hoisting hook/ring:

- No tool or bucket may be attached to the quick coupler when working with the hook/ring.
- Max lifting capacity must not be exceeded.
- Approved lifting chains or straps of the correct classification must be used.
- Do not walk under a suspended load.
- The coupler body must be positioned so that the lifting aids do not touch the coupler body. See image.
- Lifting may not occur in a direction that puts a load on the hoisting hook interlock.
- Towing using the hoisting hook/ring is prohibited.
- The hoisting hook/ring must not be subjected to lateral load.



26 - Start and stop of machine at service and maintenance



No one may be near or touching the quick coupler when the machine engine is started or stopped. Risk of uncontrolled movement of the H-cylinder because of residual pressure in the hydraulic system and changed valve positions.



When working with hydraulic oil, protective gloves must be worn to avoid direct skin contact with the hydraulic oil. There is a risk of skin irritation and allergies. Be aware of and protect the environment. Collect all waste oil and clean up any spillage.



Cleanliness must be observed when working on hydraulic systems. There is a risk of malfunction if contaminants enter the system.

This section primarily applies to the coming chapters, but also generally.

The hydraulic pressure and electrical system will be affected by the starting and stopping of the machine. This can lead to uncontrolled movements in the locking bolts when the machine engine is started or stopped. Therefore, no one may be near the machine when it is started or stopped.

27. Inspection and maintenance



Any faults must be corrected immediately. These faults are related to workplace safety.

Regular inspection and maintenance of the OilQuick quick coupler system is essential to retain good function and reliability.

27.1 - Daily inspection

At start of day

- Carry out maintenance procedures according to chapter "Maintenance".
- Before work with the machine can begin, connection and disconnection of the attachment must be tested in a location where no persons are present.
- Ensure that the hydraulic hoses and hose clamps between the coupling and the dipper stick are not damaged or can be damaged during use. See section "Installation of quick coupler", for examples of correct hose routing.
- Open the quick coupler.
- All acoustic and visual indications via the control panel must function in the intended way.
- The locking bolts must be retracted.
- Close the quick coupler.
- All acoustic and visual indications via the control panel must function in the intended way.
- The locking bolts must be extended.
- Check that shafts and sensors are free of mud and dirt.
- In event of snow and ice, the quick coupler and attachment frame / adapter must be cleaned of ice and snow.
- If necessary, rinse or wipe off mud, slush or anything else that does not belong on the quick coupler or attachment frame / adapter (high pressure washer is not recommended). This is especially important during the winter because it can freeze together and cause damage to piston rods, couplings and other things in the quick coupler.

27. Inspection and maintenance - continued

At end of day

- Before work with the machine is concluded the attachment must be disconnected and the attachment closed in a location where no persons are present.
- All acoustic and visual indications via the control panel must function in the intended way.
- Check that the quick coupler is free of contaminants such as snow, ice and mud etc. and clean if necessary.
- Checks according to "At start of day".
- Check all screwed joints.
- Check shaft locks.
- Check that the dirt guard functions as intended.
- Check that there is no leakage.
- In event of snow and ice, the quick coupler and attachment frame and adapter must be cleaned of ice and snow.
- If necessary, rinse or wipe off mud, slush or anything else that does not belong on the quick coupler (high pressure washer is not recommended). This is especially important during the winter because it can freeze together and cause damage to piston rods, couplings and other things in the quick coupler.
- Clean the female couplings in the quick coupler.
- Lubricate the locking bolts. There are 4 x grease nipples (2 on OQ 40 and OQ 45) for this purpose (section "Description of components in the OilQuick quick coupler system").
- Side planes on models OQ 40 and OQ 45 are lubricated from the inside with lubricating grease when the H-cylinder is at both its limits positions. A brush that does not lose its bristles can be used as an applicator for this.

NOTE! Grease may only be applied to the inside of the side planes where the H-cylinder runs when the excavator is shut off and the pressure on the operating hydraulics has been relieved!

- Wipe off the tool's quick couplings.

27.2 - Monthly inspection

A more extensive check should be carried out every month.

- Checks according to section. "At start of day".
- Check that there is no play in the locking bolts.
- Check that there are no cracks in the quick coupler or attachment frame/adapter.
- Check adjustment and condition of sensor linkage.

Faults detected during inspections must be corrected immediately in order not to impact on the reliability and function of the quick coupler system. Replacement parts can be obtained from the nearest OilQuick representative that also offers servicing.

28. Maintenance - OQSS system components



NOTE! Never use chemicals or abrasives when cleaning the instrument and components.

All units in the system are either cast or sealed so that the necessary IP classification is maintained. The maintenance by the user is therefore limited to the following periodic checks:

- Wipe the display using a damp cloth. It is very important that the screen light brightly and clearly so that all information reaches the user. If the display becomes damaged, it is essential that the control panel be replaced even if the function is otherwise good.
- Regularly check the cables and pins at the control panel mountings for damage such as wear, open circuits or trapped cables. Any damaged parts must be replaced immediately, even if the function remains good.
- Regularly check the display mounting to ensure the suction mount is secure. A badly mounted display is a safety risk.
- Check that the cable connections are undamaged.
- Ensure that the cable routing does not cause abrasion and wear on cables.

29. Maintenance of quick couplings



When working with hydraulic oil, protective gloves must be worn to avoid direct skin contact with the hydraulic oil. There is a risk of skin irritation and allergies.
Be aware of and protect the environment. Collect all waste oil and clean up any spillage.



Cleanliness must be observed when working on hydraulic systems.
There is a risk of malfunction if contaminants enter the system.

Quick couplings that connect the attachment to the machine wear and age with use. If they start to leak they must be maintained or replaced. If there is leakage when the attachment is connected and used then the nose seal is probably damaged and must be replaced. For instructions, replacement of nose seal in female coupling. If there is leakage regardless of whether the attachment is connected or not then the female coupling is probably damaged internally and must be replaced. For instructions, see section "Replacement of quick couplings".

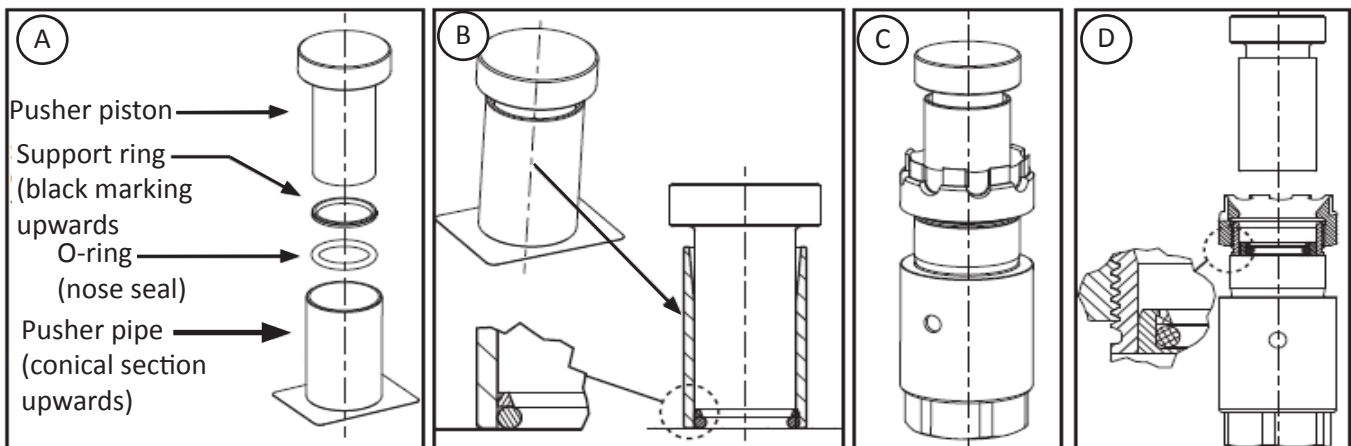
29.1 - Replacement of nose seal in female coupling

1. Remove the damaged nose seal.
2. Clean the seat for the coupling thoroughly.
3. New nose seal is installed using the special installation tool called a "Pusher".
4. Insert the O-ring, followed by the support ring (black marking upwards) in the pusher pipe, see image (A).
NOTE! Pusher pipe conical section (upper section) must be turned upwards. For 1/4" and 3/8" female coupling, see point 6 below.



NOTE!

Insert the O-ring first and then the support ring (Does not apply to 1/4" or 3/8" female coupling).
The support ring's black marked side must be turned towards the pusher piston.



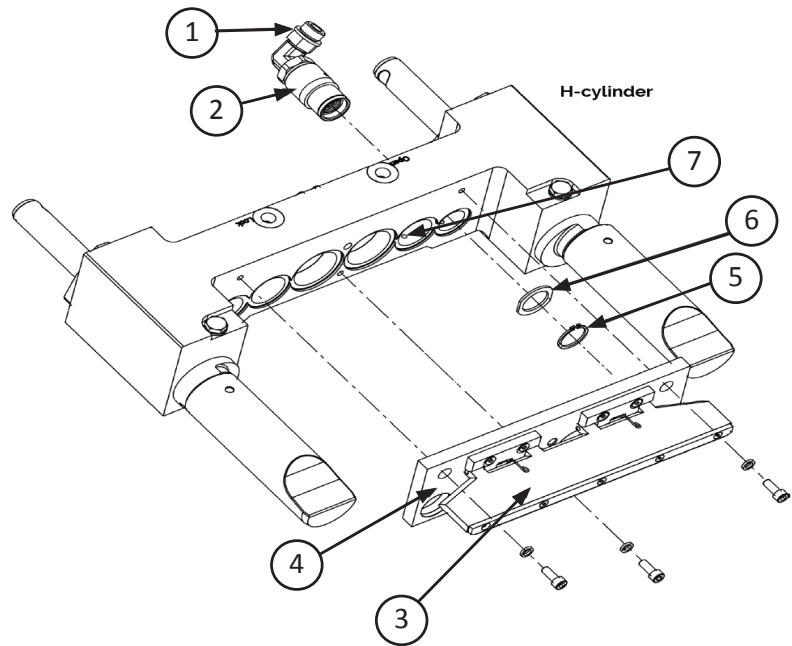
5. Female couplings sized: 1/2", 3/4" and 1": Feed the nose seal into the pusher pipe's lower end by placing the pusher against a table or other flat surface and then pressing the seal down to the bottom position using the pusher piston. See image (B).
6. When loading the pusher when it applies to 1/4" and 3/8" female coupling the support ring and O-ring must be inserted from the other end of the pusher pipe (bottom end) compared with image (A). NOTE! The support ring must be inserted first, black marking upwards towards the pusher, followed by the O-ring. Place the pusher against a table or other flat surface and then press the seal down to the bottom position using the pusher piston. See image (B).
7. Place the pusher against the female coupling and press the pusher piston firmly. See image (C).
8. Check that the nose seal is correctly installed. See image (D).

29. Maintenance of quick couplings - *continued*

29.2 - Replacement of lock ring secured quick couplings

Included parts:

1. Hydraulic connection
2. Quick coupling
3. Dirt guard
4. Guide plate
5. Lock ring
6. Steel washer
7. Seat for quick coupling



Procedure:

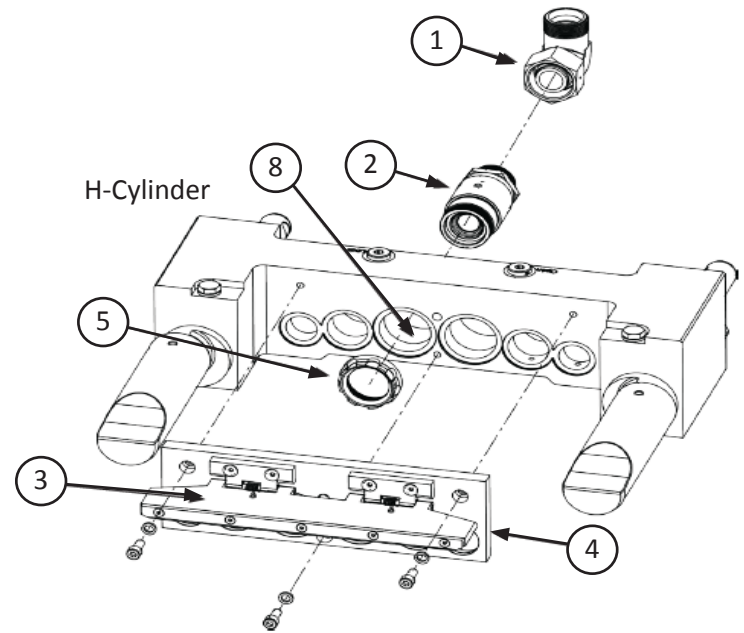
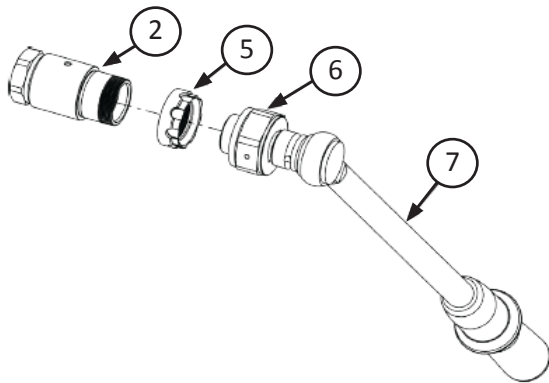
- Shut off the machine and depressurise the operating hydraulics.
- Open the dirt guard (3).
- Unscrew the guide plate (4).
- The lock ring (5) that holds the quick coupling is now accessible. That and the steel washer (6) behind it must be removed and discarded.
- Pull the quick coupling out of the H-cylinder.
- Disconnect the hydraulic connection (hydraulic hose/pipe/adaptor) (1) from the relevant quick coupling (2).
- Discard the quick coupling.
- Reinstall the hydraulic connection on a new quick coupling.
- Before installing a new quick coupling the seat (7) in the H-cylinder must be cleaned and degreased.
- Install new parts and reinstall other relevant parts in reverse order.

29. Maintenance of quick couplings - *continued*

29.2 - Replacement of nose nut secured quick couplings

Included parts:

1. Hydraulic connection
2. Quick coupling
3. Dirt guard
4. Guide plate
5. Nose nut
6. Mounting tool (option)
7. Torque wrench (not included)
8. Seat for quick coupling



Procedure:

- Shut off the machine and depressurise the operating hydraulics.
- Open the dirt guard (3).
- Unscrew the guide plate (4).
- The nose nut (5) on the quick coupling (2) is now accessible.
- Remove the nose nut (5) using the mounting tool (6) and handle.
- Pull the quick coupling out of the H-cylinder.
- Disconnect the hydraulic connection (hydraulic hose/pipe/adaptor) (1) from the relevant quick coupling (2).
- Discard the quick coupling.
- Before installing a new quick coupling the seat (8) in the H-cylinder must be cleaned and degreased.
- Reinstall the hydraulic connection on a new quick coupling.
- Insert a quick coupling (2) in the H-cylinder seat and hand tighten the nose nut (5).
- Then use the mounting tool (6) and torque wrench (7) to tighten the nose nut on the quick coupling to the stated tightening torque.
- Reinstall other parts in reverse order.

TIGHTENING TORQUE	
3/8"	100±25 Nm
1/2"	175±25 Nm
3/4"	275±25 Nm
1"	375±25 Nm
1 1/2"	575±25 Nm

30. Plates and decals

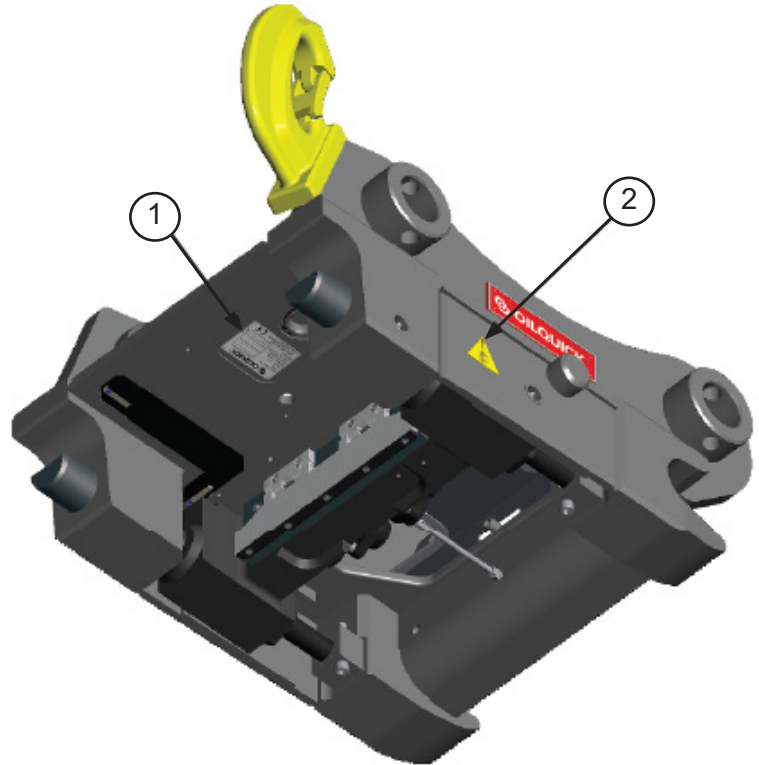
Plates and decals below are positioned according to the following explanation. If these are unclear because of damage they must be replaced immediately!



1. Identification plate / ID plate



2. Warning decal, risk of crushing



31. Troubleshooting - Quick coupler

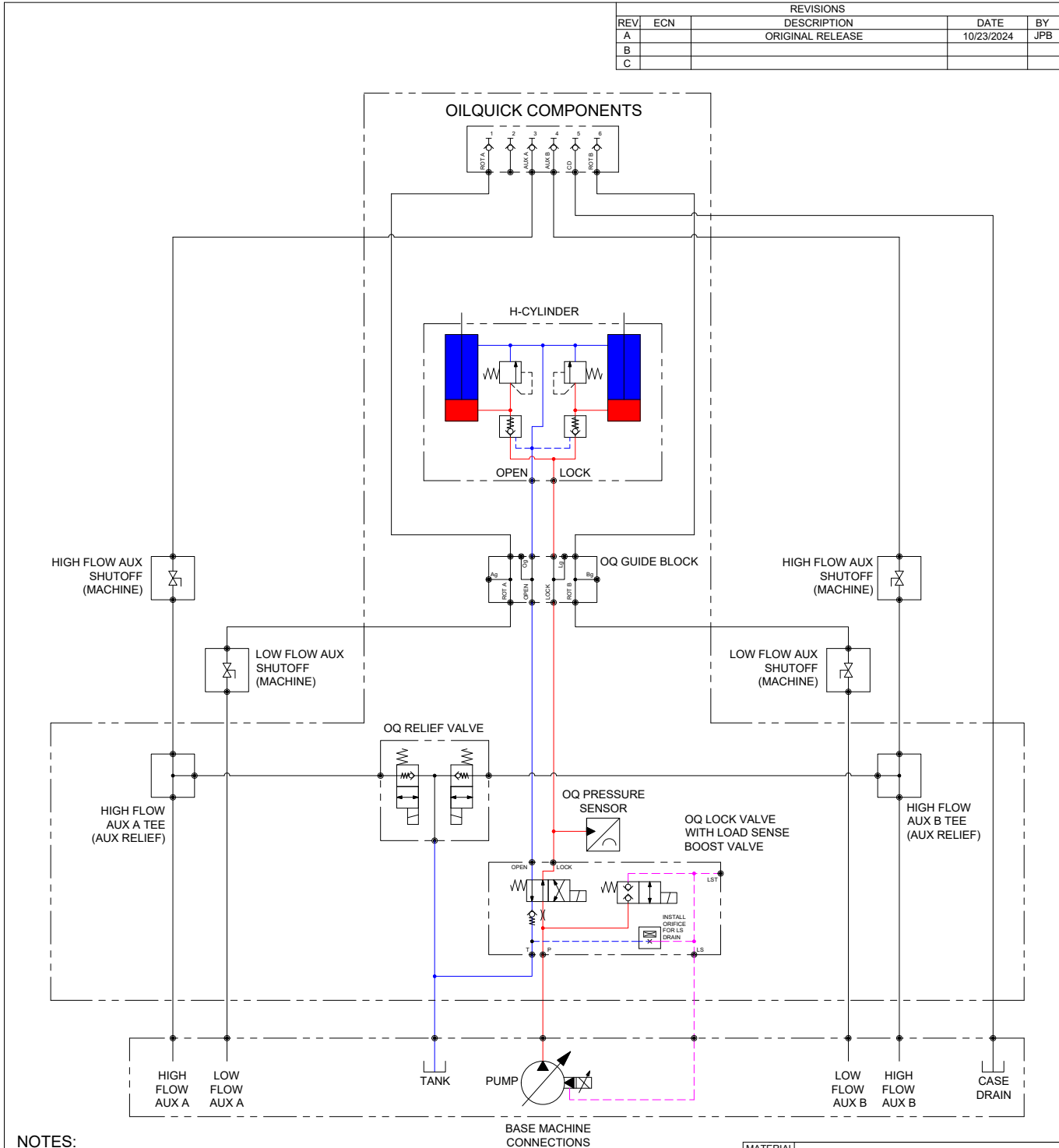
Fault	Possible cause	Action
Quick coupler cannot be closed.	No function in OQSS.	Check according to OQSS troubleshooting.
	The hydraulic pressure in the locking circuit is too low to close the quick coupler.	Check the pressure in the lock circuit. If this is too low, check the lock valve function. If the lock valve is correct the fault is in the machine.
	Dirt guard is not opened and presses against the male coupling. Dirt guard opening bar is missing.	Install new opening bar.
	One or several male couplings have moved out of position and do not fit the female couplings.	Contact OilQuick service.
Quick coupler cannot be opened.	The hydraulic pressure in the locking circuit is too low to open the quick coupler.	Check the pressure in the lock circuit. If this is too low, check the lock valve function. If the lock valve is correct the fault is in the machine.
	One of the two pilot operated check valves in the H-cylinder is defective and will not open.	Contact OilQuick service.
	Pressure relief valve defective.	
Oil leakage from quick coupling when attachment is connected.	Nose seal missing or damaged.	Replace nose seal.
	Leakage due to uneven pressure in the shuttles or low pressure in the machine due to long inactivity.	Check that hydraulic components move at given pressure. Replace nose seal.
Oil leakage from quick coupling when attachment is not connected (female connection)	The quick coupling is dirty or damaged.	Clean or install new quick coupling.
Oil leakage from quick coupling on the attachment (male connection)	The quick coupling is dirty or damaged.	Clean or install new quick coupling.
Attachment hydraulics do not function.	No function in OQSS.	Check according to OQSS troubleshooting.
	The machine does not give the attachment the pressure and/or flow that the attachment requires.	Check the manual for the machine or contact the supplier of the machine.
	Male couplings out of position.	Contact OilQuick service.
	Fault in the attachment's hydraulic and/or electrical systems.	Check the manual for the attachment or contact the supplier of the attachment.
	Correct machine pressure or full machine pressure has not been achieved.	Check that correct pressure has been reached in the machine and attachment.
Attachment's hydraulic and/or electrical systems do not function.	Defective electrical coupling between quick coupler and attachment.	Check the wiring and electrical couplings. Replace or repair defective parts. Refer to the manual for the electrical couplings.

32. Troubleshooting - OQSS Factory Control Fault Table

Fault	Possible cause	Action
Control panel does not start on machine start	Faulty power connection / wiring	Check voltage at keyed power connection with a multimeter. If machine voltage is present, inspect fuse. Check chassis module power light. If this is lit, the chassis module is receiving power. Inspect wire harness between chassis module and display module.
	Faulty fuse at power connection	Inspect fuse at power connection.
	Faulty OQSS display module	Test power and ground connections to the OQSS display module (test for machine voltage at display connector (pin 7, wire ID 2007), and check continuity between wire harness display plug ground (pin 1, wire ID 2001) and chassis ground connection.
Buzzer fault	Faulty buzzer, Faulty wiring	Open the coupler to turn the buzzer to a pulsed tone. If the buzzer is sounding, back probe pin 5 on OQSS display plug (wire ID 2005). Machine voltage should be present when the buzzer is on. If not, inspect wire 2005 from display module to buzzer. If buzzer does not sound, unplug and test for voltage at buzzer plug pin 2 (wire ID 2016). If machine voltage is present replace buzzer ASSY.
Pressure sensor fault	Faulty pressure sensor, Faulty wiring	Check power and ground at pressure sensor plug (pin 2 power, pin 1 ground). If power and ground are verified to be good, test continuity between pressure sensor cable plug pin 4 (wire ID 1010) and chassis module plug pin 10. If continuity is confirmed, replace pressure sensor. If there is no continuity, determine if faulty wire is in sensor cable or HARNESS CONTROL MODULE. Replace or repair harnesses as needed.
Lock Sensor Fault	Faulty sensor wire, Improper adjustment of sensor linkage, H-cylinder retracted while attachment locked	Inspect lock sensor at coupler with machine running while locked into an attachment. If both lights are on, test continuity in wires 1005 and 1006 between sensor and Display module and replace / repair cables as needed. If both lights are off, unplug sensor cable at coupler and test for machine power between pins 4 (pwr) and 3 (grd). If power is present, manually move sensor linkage to see if the lights can be turned on. If they turn on when the linkage is extended, adjust linkage. If they do not turn on, replace sensor. If power is not present test wires 1012-4 and 1001-4 in sensor cable between coupler and chassis module for continuity. Replace or repair as needed.

33. Hydraulic schematic (OQE06747)

REVISIONS				
REV	ECN	DESCRIPTION	DATE	BY
A		ORIGINAL RELEASE	10/23/2024	JPB
B				
C				

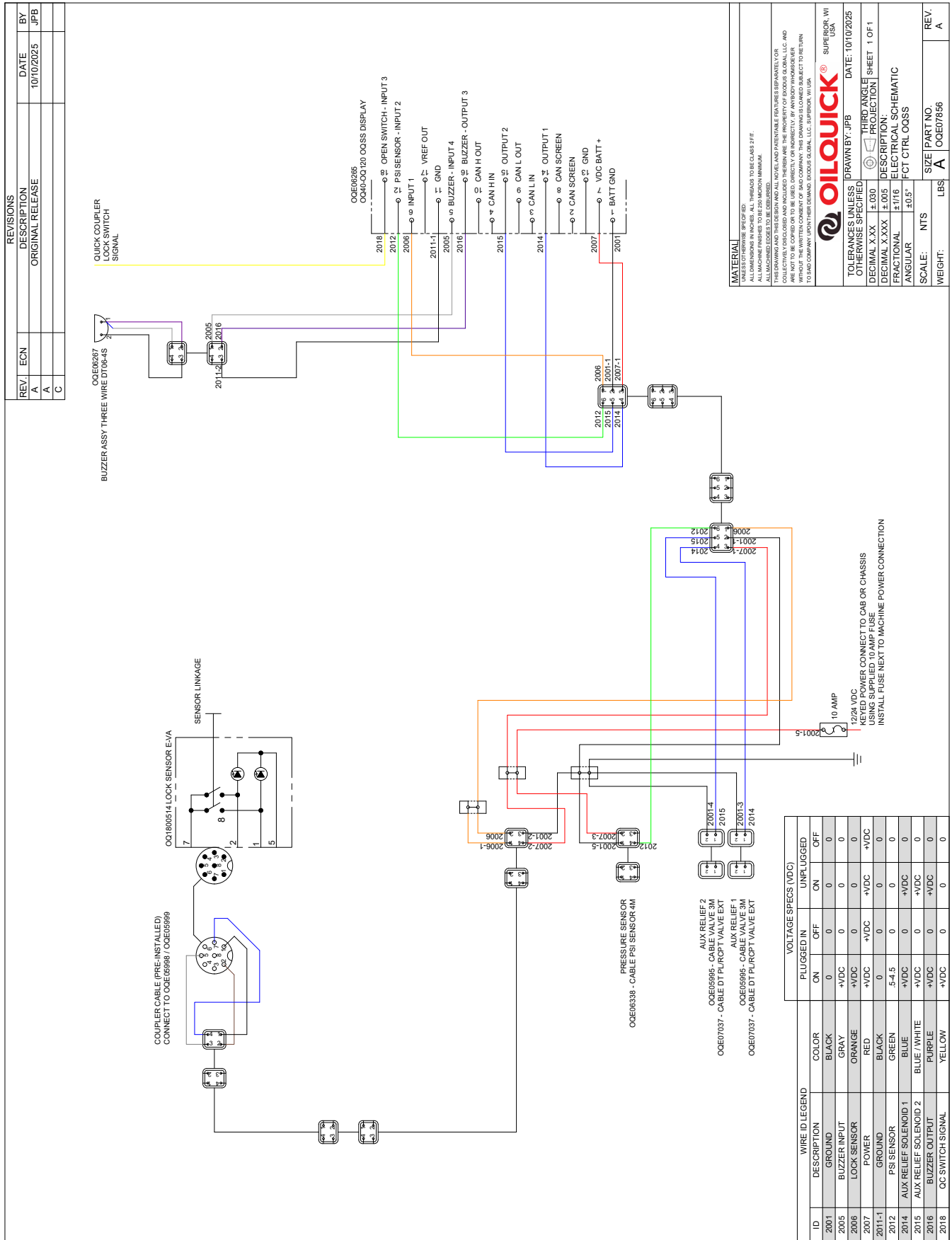


NOTES:

1. COMPLETE OILQUICK SYSTEM INCLUDING BASE MACHINE CONNECTIONS SHOWN
2. COMPONENTS VARY DEPENDANT UPON MACHINE SIZE AND CONFIGURATION
3. TYPICAL COUPLER CONFIGURATION SHOWN. COUPLER CONNECTIONS VARY BASED ON SPECIFIED CONFIGURATION AND COUPLER SIZE
4. LOAD SENSE BOOST NOT TYPICALLY USED IN EXCAVATOR INSTALLATIONS. LS DRAIN PLUG CAN BE REPLACED WITH ORIFICE FOR LS DRAIN
5. HIGH FLOW AUX A / B TEES AND OQ AUX RELIEF VALVE OMITTED IN OQ40 / OQ45

MATERIAL			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. ALL THREADS TO BE CLASS 2 FIT. ALL MACHINE FINISHES TO BE 250 MICRON MINIMUM. ALL MACHINED EDGES TO BE DEBURRED.			
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		SUPERIOR, WI USA	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY: JPB	DATE: 10/23/2024	
DECIMAL X.XX ±.030	THIRD ANGLE PROJECTION SHEET 1 OF 1		
DECIMAL X.XXX ±.005	DESCRIPTION:		
FRACTIONAL ±1/16	HYDRAULIC SCHEMATIC OQSS		
ANGULAR ±0.5°	SCALE: NTS		
WEIGHT: LBS	SIZE: A	PART NO. OQE06747	REV. A

34. Electrical schematic - Full System (OQE07856)



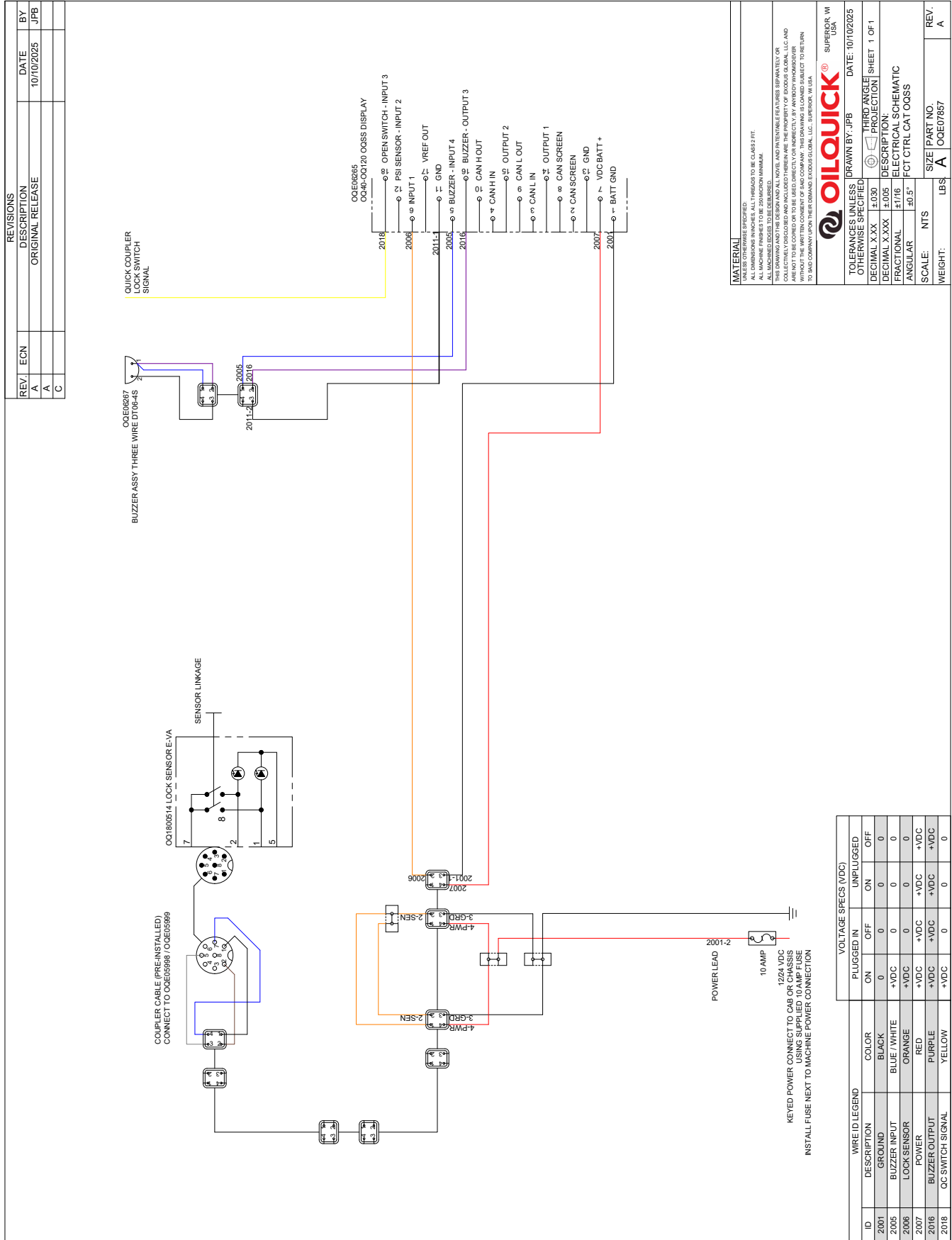
REVISIONS		
REV	ECN	DESCRIPTION
A		ORIGINAL RELEASE
A		
C		

DATE	BY
10/10/2025	JPB

MATERIAL UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. ALL TOLERANCES TO BE CLASS 2 F.F. ALL MACHINED EDGES TO BE DEBURRED.	DATE: 10/10/2025
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OILQUICK® SUPERIOR WI USA	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION
DECIMAL XXX ±.030	SHEET 1 OF 1
DECIMAL XXX ±.005	DESCRIPTION: ELECTRICAL SCHEMATIC
FRACTIONAL ±1/16	FCT CTRL QOSS
ANGULAR ±0.5°	
SCALE: NTS	SIZE / PART NO: A / OQE07856
WEIGHT: LBS	REV: A

ID	DESCRIPTION	WIRE ID / LEGEND	VOLTAGE SPECS (VDC)	
			PLUGGED IN	UNPLUGGED
2001	GROUND	BLACK	ON	OFF
2005	BUZZER INPUT	GRAY	0	0
2006	LOCK SENSOR	ORANGE	+VDC	0
2007	POWER	RED	+VDC	+VDC
2011-1	GROUND	BLACK	0	0
2012	PSI SENSOR	GREEN	5-4.5	0
2014	AUX RELIEF SOLENOID 1	BLUE	+VDC	0
2015	AUX RELIEF SOLENOID 2	BLUE / WHITE	+VDC	0
2016	BUZZER OUTPUT	PURPLE	+VDC	0
2018	QC SWITCH SIGNAL	YELLOW	+VDC	0

34. Electrical schematic CAT Next Gen (OQE07857)



REVISIONS		
REV	ECN	DESCRIPTION
A		ORIGINAL RELEASE
A		
C		

DATE	BY
10/10/2025	JPB

MATERIAL
 UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS IN INCHES, ALL TOLERANCES TO BE CLASS 2 FIT
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 TO SAID COMPANY UPON THE PERFORMER'S DEMAND EXCEPT GLOBAL, LLC - SUPERIOR, WI, USA.

OILQUICK® SUPERIOR, WI, USA

TOLERANCES UNLESS OTHERWISE SPECIFIED
 DECIMAL XXX ±0.30
 DECIMAL XXX ±0.05
 FRACTIONAL ±1/16
 ANGULAR ±0.5°

THIRD ANGLE PROJECTION

DESCRIPTION
 ELECTRICAL SCHEMATIC
 FCT CTRL CAT OQSS

DATE: 10/10/2025
DRAWN BY: JPB
SHEET 1 OF 1

SCALE: NTS
SIZE: PART NO. A OQE07857
WEIGHT: LBS A

34. Electrical schematic


34.1 - Wiring diagram - (OQE07855) - sheet 1

FULL SYSTEM INSTALLATION SHOWN
COMPONENTS SUPPLIED AND INSTALLED DEPENDANT UPON COUPLER SIZE AND MACHINE CONFIGURATION

REVISIONS				
REV.	ECN	DESCRIPTION	DATE	BY
A		ORIGINAL RELEASE	10/10/2025	JPB
A				
C				

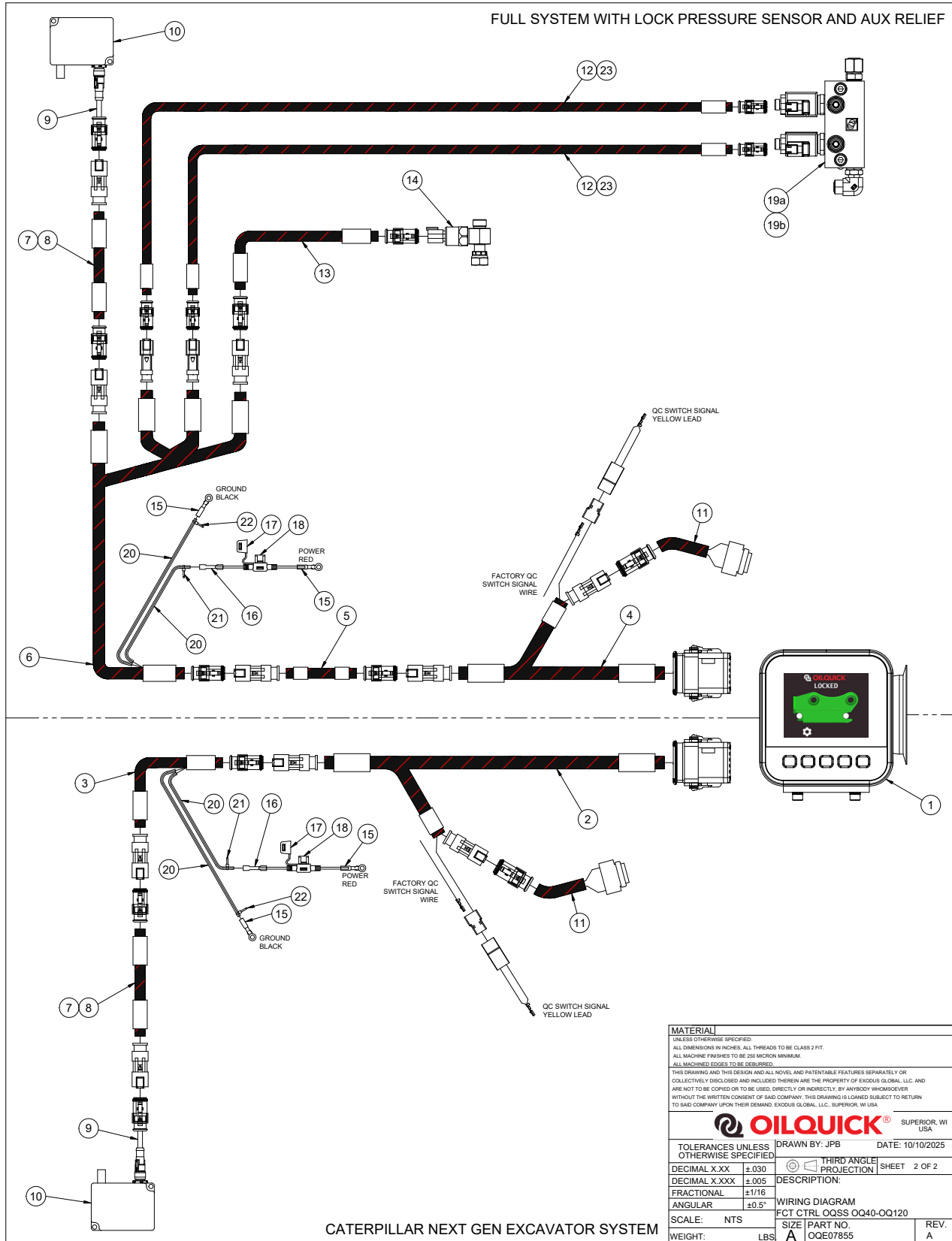
1. HARNESS LABELS DESIGNATE CONNECTION TO BE MADE AT EACH END.
2. HARNESS KITS VARY PER COUPLER SIZE AND CONFIGURATION.
3. "CABLE 8-POS FEMALE M12/PL 3M" (ITEM 8) PRE-INSTALLED ON COUPLER.
4. HYDRAULIC VALVES SHOWN FOR REFERENCE.
 - DEPRESSURIZATION VALVE (ITEM 19A/B) NOT USED IN OQ 40 / OQ45 COUPLERS.
 - OQE07037 CABLE DT PL/RCPT VALVE EXT 3M SUPPLIED UPON REQUEST.

ITEM	PART#	NAME	QTY	UOM
1	OQE07464	FACTORY CONTROL OQSS DISPLAY	1	EA
2	OQE07283	HARNESS DISPLAY OQSS CAT	1	EA
3	OQE07282	CABLE CAB DT PL/RCPT SENSOR / POWER	1	EA
4	OQE07494	HARNESS DISPLAY OQSS FACTORY CONTROL	1	EA
5	OQE07493	CABLE DT PL/RCPT 6 PIN CAB EXT 3M	1	EA
6	OQE07492	HARNESS CAB OQSS FACTORY CONTROL	1	EA
7	OQE05998	CABLE DT PL/RCPT SENSOR 4 M	1	EA
8	OQE05999	CABLE DT PL/PL PSI SENSOR 10M	1	EA
9	OQE07560	CABLE 8-POS FEMALE M12/PL 3M	1-3	EA
10	OQ1800514	LOCK SENSOR E-VA	0-1	EA
11	OQE06267	BUZZER ASSY THREE WIRE DT06-4S	0-2	EA
12	OQE05995	CABLE DT PL/PL VALVE 3M	1	EA
13	OQE06338	CABLE DT PL/PL PSI SENSOR 4M	1	EA
14	OQE06340	SENSOR PRESSURE 7500 PSI 04MB DT	1-3	EA
15	30-00864	HEAT SHRINK 22-18 RING TERMINAL, 10-24	2	EA
	30-00865	HEAT SHRINK 22-18 RING TERMINAL, 1/4"	2	EA
	30-00866	HEAT SHRINK 22-18 RING TERMINAL, 3/8"	2	EA
	30-00879	HEAT SHRINK 16-14 RING TERMINAL, 10-24	1	EA
	30-00880	HEAT SHRINK 16-14 RING TERMINAL, 1/4"	1	EA
16	30-00881	HEAT SHRINK 16-14 RING TERMINAL, 3/8"	1	EA
	30-00465	16-14 AWG Blue Crimp Butt Splice	3	EA
	30-00801	22-18 AWG Red Crimp Butt Splice	3	EA
17	30-00862	INLINE FUSE HOLDER MINI	1	EA
18	30-00863	FUSE 10 AMP MINI	1	EA
19a	OQ4123124	VALVE - DEPRESSURIZATION 24V DT (OQ60-5 - OQ120)	1	EA
19b	OQ4123125	DEPRESSURIZATION VALVE DOUBLE, 12V (OQ60-5 - OQ120)	1	EA
20	30-00894	CORRUGATED SPLIT LOOM .125" ID	30	FT
21	30-00892	ZIP TIE .098" X 3.9" BLACK	15	EA
22	30-00893	ZIP TIE .098" X 3.9" RED	15	EA
23	OQE07037	CABLE DT PL/RCPT VALVE EXT 3M	0-3	EA

MATERIAL	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. ALL THREADS TO BE CLASS 2 FIT. ALL MACHINE FINISHES TO BE 250 MICRON MINIMUM. ALL MACHINED EDGES TO BE DEBURRED.	
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TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY: JPB DATE: 10/10/2025
DECIMAL X.XX ±.030	THIRD ANGLE PROJECTION SHEET 1 OF 2
DECIMAL X.XXX ±.005	
FRACTIONAL ±1/16	DESCRIPTION: WIRING DIAGRAM FCT CTRL OQSS OQ40-OQ120
ANGULAR ±0.5°	
SCALE: NTS	SIZE PART NO.
WEIGHT: LBS	A OQE07855
	REV. A

34. Electrical schematic

34.1 - Wiring diagram - (OQE07855) - sheet 2



MATERIAL	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. ALL THREADS TO BE CLASS 2 FIT. ALL MACHINE FINISHES TO BE 250 MICRON MINIMUM. ALL MACHINED EDGES TO BE DEBURRED.	
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OILQUICK SUPERIOR, WI USA	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY: JPB DATE: 10/10/2025
DECIMAL X.XX ±.030	THIRD ANGLE PROJECTION SHEET 2 OF 2
DECIMAL X.XXX ±.005	DESCRIPTION:
FRACTIONAL ±1/16	WIRING DIAGRAM
ANGULAR ±0.5°	FCT CTRL OQSS OQ40-OQ120
SCALE: NTS	SIZE PART NO. OQE07855
WEIGHT: LBS	REV. A

35. OilQuick Americas "Approved OEM Locking Hydraulics"

When using an OEM quick coupler locking valve to control an OilQuick quick coupler, it is imperative that the OilQuick Americas "approved locking hydraulics" requirements are met. For the OilQuick system to operate safely, the coupler must always have a direct connection to machine main pump pressure when the coupler is locked into an attachment. This ensures that every time a machine function is operated the quick coupler will be re-pressurized.

A. Approved OEM Locking Hydraulics Requirements

1. The OEM locking valve must have a direct connection to full machine pressure, ideally from both P1 and P2, meeting the requirements in "B" below.
2. The OEM locking valve must connect pump supply to the quick coupler lock line in the de-energized condition.
3. The OEM locking valve must have an unrestricted return line to tank.

B. Testing an OEM quick coupler locking valve for proper operation in conjunction with an OilQuick system.

1. Determine what the machine's maximum operating pressure is.
2. Install a hydraulic pressure gauge using a tee in the quick coupler lock line.
3. With the locking valve in the "lock" condition, operate and stall the below machine functions individually and record the pressure readout shown at the gauge installed in the coupler lock line.
 - i. Bucket curl (in and out).
 - ii. Boom up.
 - iii. Stick out.
 - iv. High flow auxiliary (A and B).
4. If maximum machine operating pressure is recorded in bucket curl (in and out) and at least one other instance above, the OEM locking valve can be used to control the OilQuick quick coupler. If it is not, the OEM lock valve supply connection must be reviewed.
 - i. If the OEM locking valve is connected to only one pump, a shuttle valve may be installed to connect lock valve supply to both machine pumps. Reference OQSS Factory Control Installation Manual section: Installation of shuttle valve on machines with dual pumps. This is the preferred installation and will supply the OilQuick coupler with maximum operating pressure any time a machine function is operated.
 - ii. If maximum machine operating pressure is not measured, it may be possible to increase the OEM locking valve pressure. Reference machine maintenance manual.
 - iii. If the OEM locking valve is supplied only from bucket cylinder extend, it cannot be used with the OQSS system.

35.1 - Considerations when using OilQuick Americas OQSS System

1. Machines without approved OEM locking hydraulics:

A. Standard OQSS System

- i. Operation via the OQSS display module. Quick coupler is operated by pressing buttons on the OilQuick display. The OilQuick locking valve and pressure sensor must be installed to actuate the coupler in this instance.

2. Machines without approved OEM locking hydraulics:

A. Standard OQSS System

- i. Operation via the OQSS display module. Quick coupler is operated by pressing buttons on the OilQuick display. The OEM locking valve may be used and controlled by the OQSS system in this instance. The OilQuick pressure sensor must be installed in the coupler lock line using a tee.

B. Factory Control OQSS System No Valves

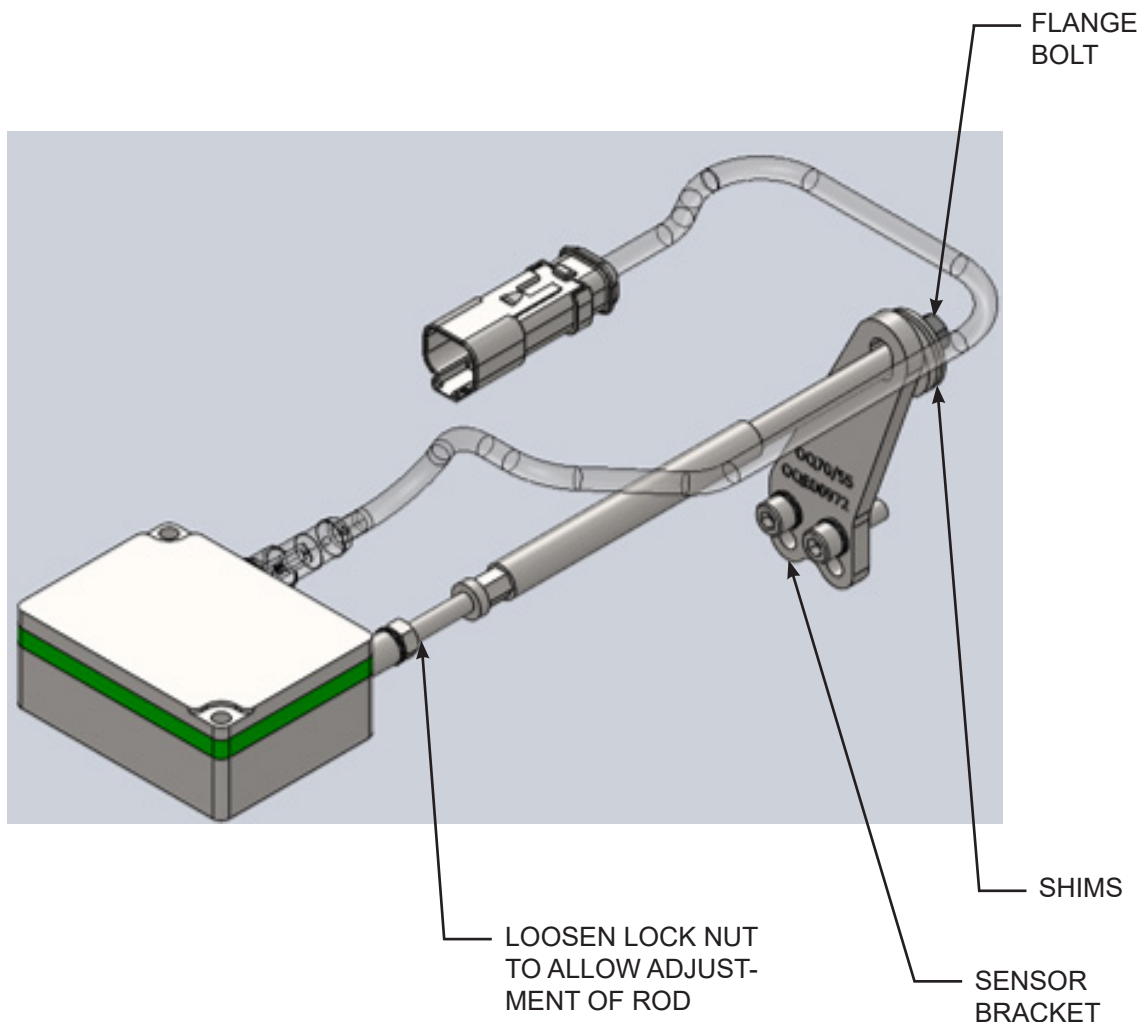
- i. Operation via the OEM quick coupler lock switch.
 1. OEM Lock Switch must be accessible for wiring connection and be configured as “hold to run” or “momentary” actuation.
 2. Machine is equipped with approved locking hydraulics.
 3. Machine automatically relieves hi flow AUX circuit pressure during coupler lock and cycles.
 4. Machine automatically strokes pump(s) and verifies that sufficient pressure is achieved upon coupler lock cycle.

C. Factory Control OQSS With Valves

- i. Operation via the OEM lock switch.
 1. OEM Lock Switch must be accessible for wiring connection and be configured as “hold to run” or “momentary” actuation.
 2. Machine is equipped with approved locking hydraulics.
 3. Machine does not automatically relieve hi flow AUX circuit pressure during coupler lock and cycles.
 4. Machine does not verify that sufficient pressure is achieved upon coupler lock cycle.

36. Lock Sensor Adjustment Check Procedure

1. Couple into attachment, check if green light on sensor is lit.
2. If light is on pull rod out (this will cause fault in control system).
 - A. Light should turn off after 1/8" of rod movement.
 - B. Shims can be inserted between flange nut and sensor bracket to measure actuation.
 - 1/8" SHIM – LIGHT ON.
 - 3/16" SHIM – LIGHT OFF.



36.1 - Field Sensor Adjustment Check Procedure

1. Remove guard assembly to access lock sensor linkage (if required).
2. Loosen lock nut and thread rod out of sensor until light turns off.
3. Thread rod 2 full turns into sensor and tighten lock nut.
4. Perform adjustment check per above.

37. OQ Product warranty registration

OilQuick Product Warranty Registration

Thank you for your recent purchase of an OilQuick Automatic Quick Coupler.

Completion of the form below will activate the warranty of the product.

The product warranty for your OilQuick product is dependent on the correct installation on machine and attachment.

By completing the registration form below you are immediately registered as warranty holder for the product.

Unless otherwise agreed, the warranty conditions apply as stated in the product manual. The requested information regarding product type and serial number is stated on the product identification plate.

Information regarding other questions in conjunction with this can be referred to machine dealers or installer.

Purchased from machine dealer: _____

Name and address of end customer: _____

Telephone: _____

Email: _____

Type of OilQuick Coupler: _____

Serial number of coupler: _____

Machine Type: _____

Machine hours at coupler install: _____

Machine weight: _____

Installation Date: _____

Mail the completed warranty form to:

OilQuick Americas
155 Main Street
Superior, Wisconsin 54880

Or complete online via the QR code:

<https://exodusglobal.com/oilquick-americas-warranty>





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